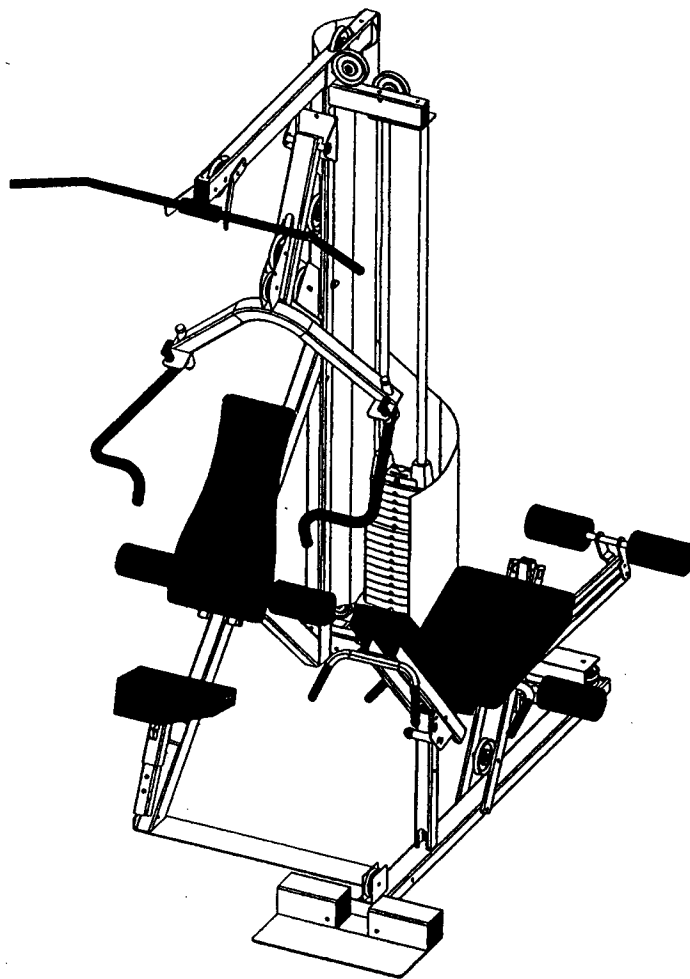


PACIFIC FITNESS[®]

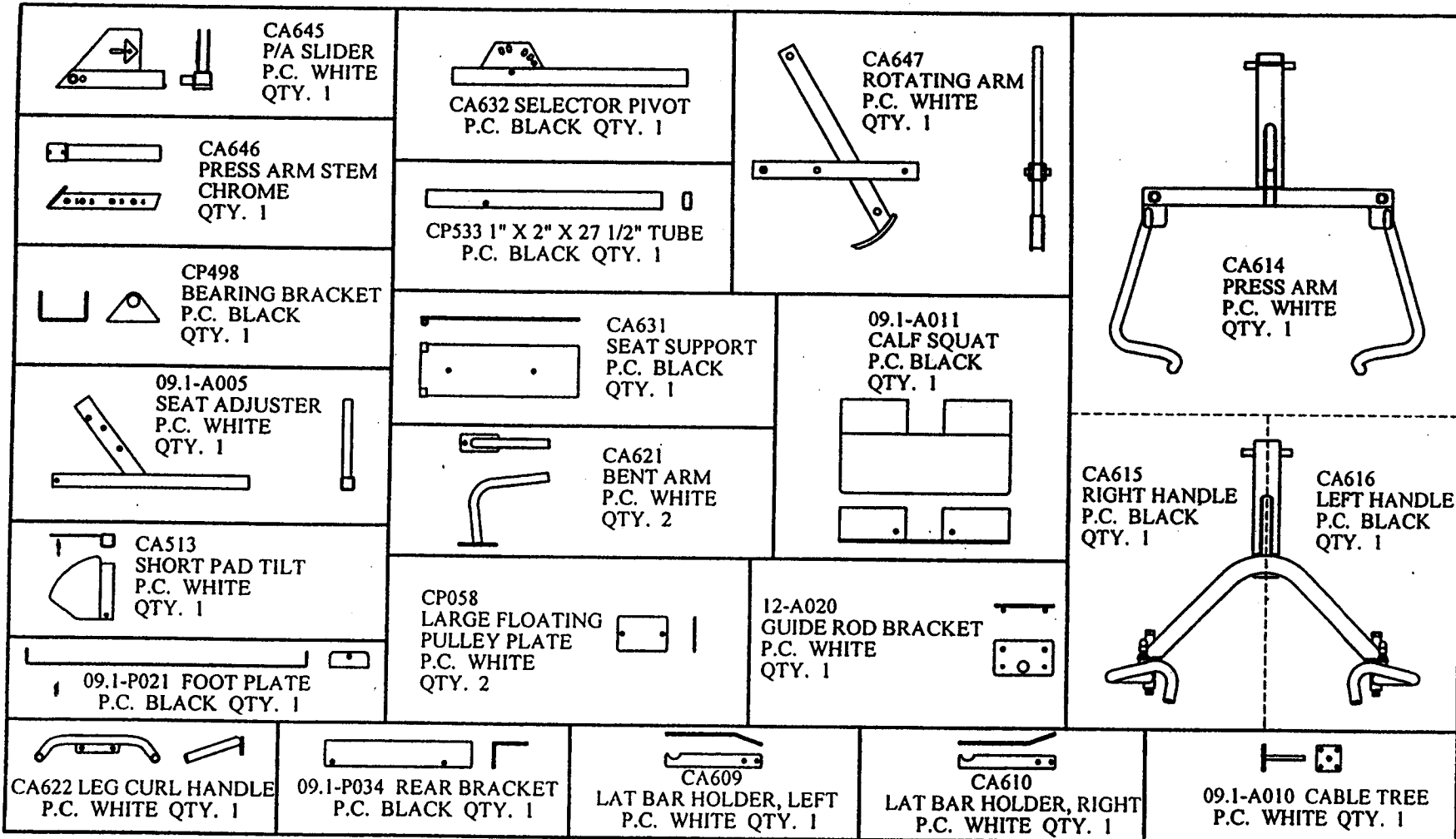
Malibu



FOR SERVICE CALL:
1-888-665-4404

MLB1 MALIBU (09.1) BOX# 1

REV. F

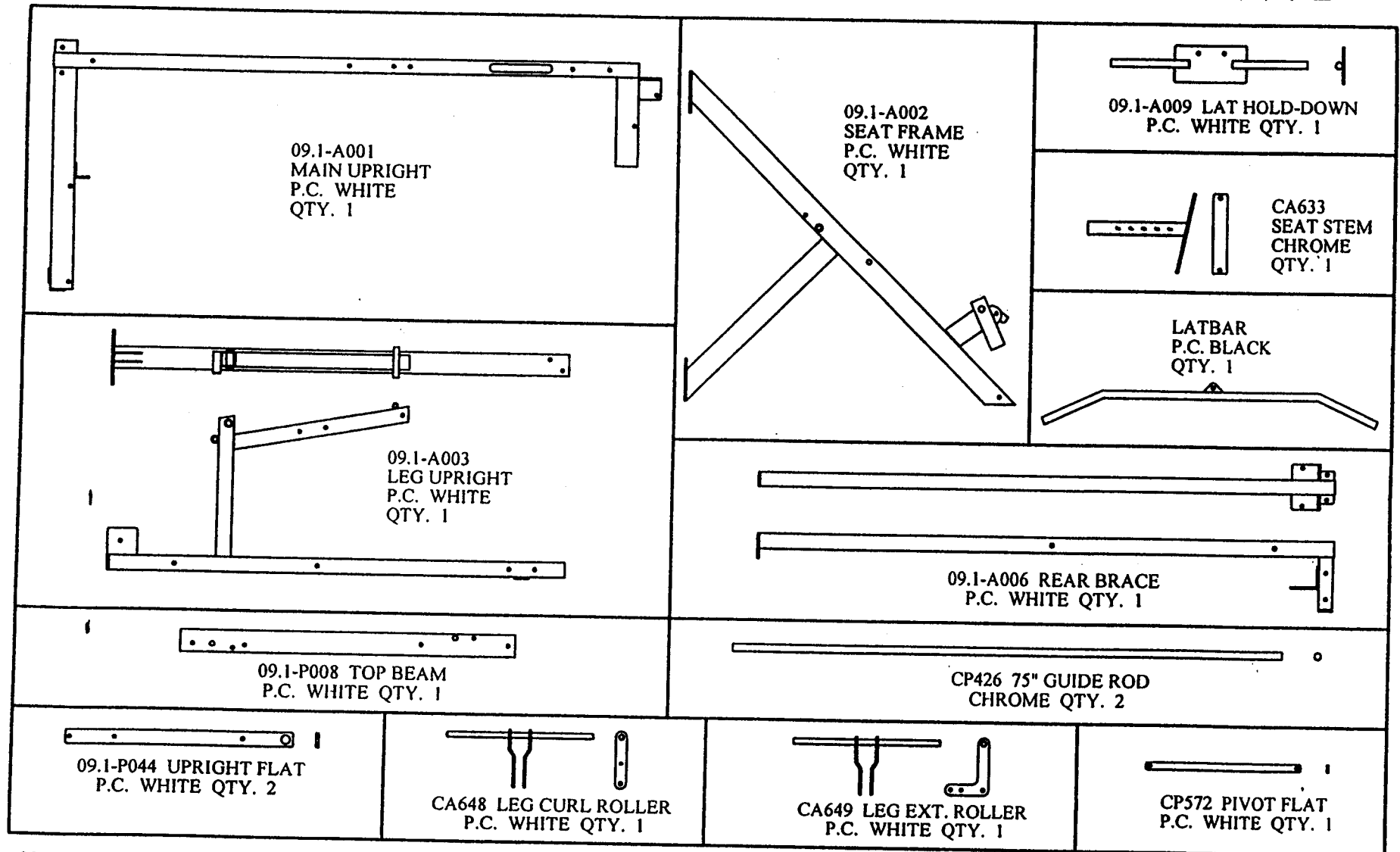


- 09.1-A005-1 (2-ENDCAP140, 2-TAPE307, 1-ENDCAP210)
- 09.1-A010-1 (1-KN-139-250, 1-IN-119-500, 1-KM-116-500, 1-BUSH140, 1-NUT105, 2-NUT150, 2-BOLT171, 2-FIT300-ASSY, 2-FIT400, 1-WSHR105)
- 09.1-A011-1 (4-ENDCAP220)
- CA513-1 (2-ENDCAP140, 1-LABEL630)
- CA609-1 (1-LABEL100)
- CA610-1 (1-LABEL100)
- CA614-1 (2-BOLT109, 2-BOLT395, 1-CP499, 2-CP553, 1-ENDCAP200, 2-ENDCAP095, 1-LABEL1027, 1-LABEL1013, 2-NUT109, 2-NUT190)
- CA615-1 (2-BUSH112, 1-GRIP165)
- CA616-1 (2-BUSH112, 1-GRIP165)
- CA621-1 (2-GRIP160)
- CA622-1 (2-GRIP120)
- CA632-1 (2-ENDCAP210)
- CA645-1 (1-BOLT130, 1-CP234, 1-LABEL680)
- CA646-1 (1-ENDCAP150)
- CA647-1 (4-BUSH100, 1-ENDCAP210, 2-ENDCAP170, 1-CP629)
- CP498-1 (.50-GRIP140)

- BELT110 QTY. 1
- BELT120 QTY. 1
- TOP-WT300 QTY. 1
- STEM20-NEW QTY. 1
- KU-120-625 QTY. 1
- 09.1-HWD-PK QTY. 1
- CP399 QTY. 1
- LABEL170 QTY. 1
- WAX300 QTY. 1
- BOXCP-150 QTY. 1
- BOXCP-240 QTY. 2
- BOX08-600 QTY. 1
- BOX08-600I QTY. 1

MLB1 MALIBU (09.1) BOX# 2

REV. F

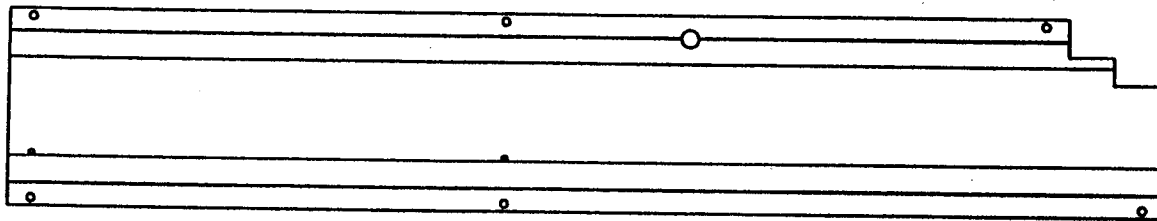


- 09.1-A001-1 (3-ENDCAP200, 1-ENDCAP210, 1-LABEL106, 1-LABEL200, 1-LABEL1027, 1-LABEL180, 1-LABEL160)
- 09.1-A002-1 (1-BOLT160, 1-CP233, 1-CP283, 1-NUT150, 1-SPRING120)
- 09.1-A003-1 (2-BUSH100, 1-CP595, 2-ENDCAP180)
- 09.1-A006-1 (1-ENDCAP170)
- 09.1-P008-1 (2-ENDCAP200)
- 09.1-P044-1 (2-BEAR100)
- CA633-1 (1-ENDCAP150)
- CP426-1 (2-PLUG300)
- CP572-1 (2-BUSH142, 4-SPACER251)
- LATBAR-1 (1-LATBARPAD, 2-GRIPI60)

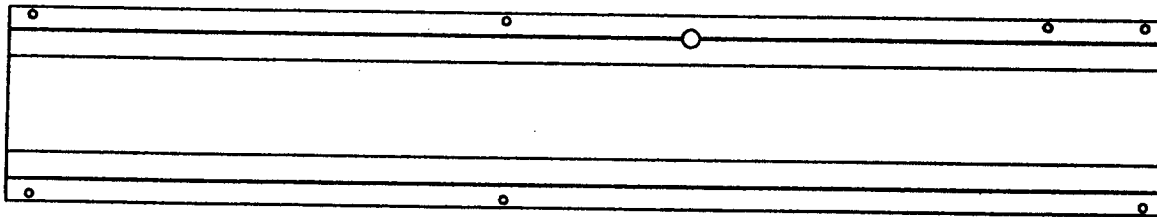
- HANDLE100 QTY. 1
- CHART-MLB1 QTY. 1
- BOX09.1-100B QTY. 1
- BOX09.1-100T QTY. 1
- BOXCP-150 QTY. 3
- BOXCP-240 QTY. 3

MLB1 MALIBU (09.1) BOX# 3

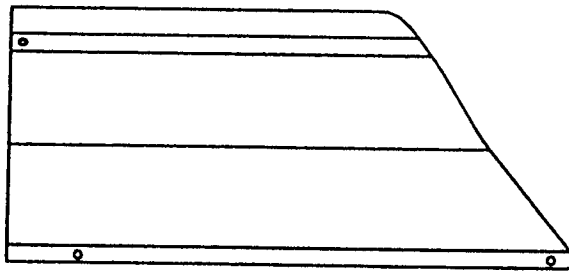
REV. F



09.1-P036
SHROUD #1
P.C. GRAY
QTY. 1



09.1-P037
SHROUD #2
P.C. GRAY
QTY. 1



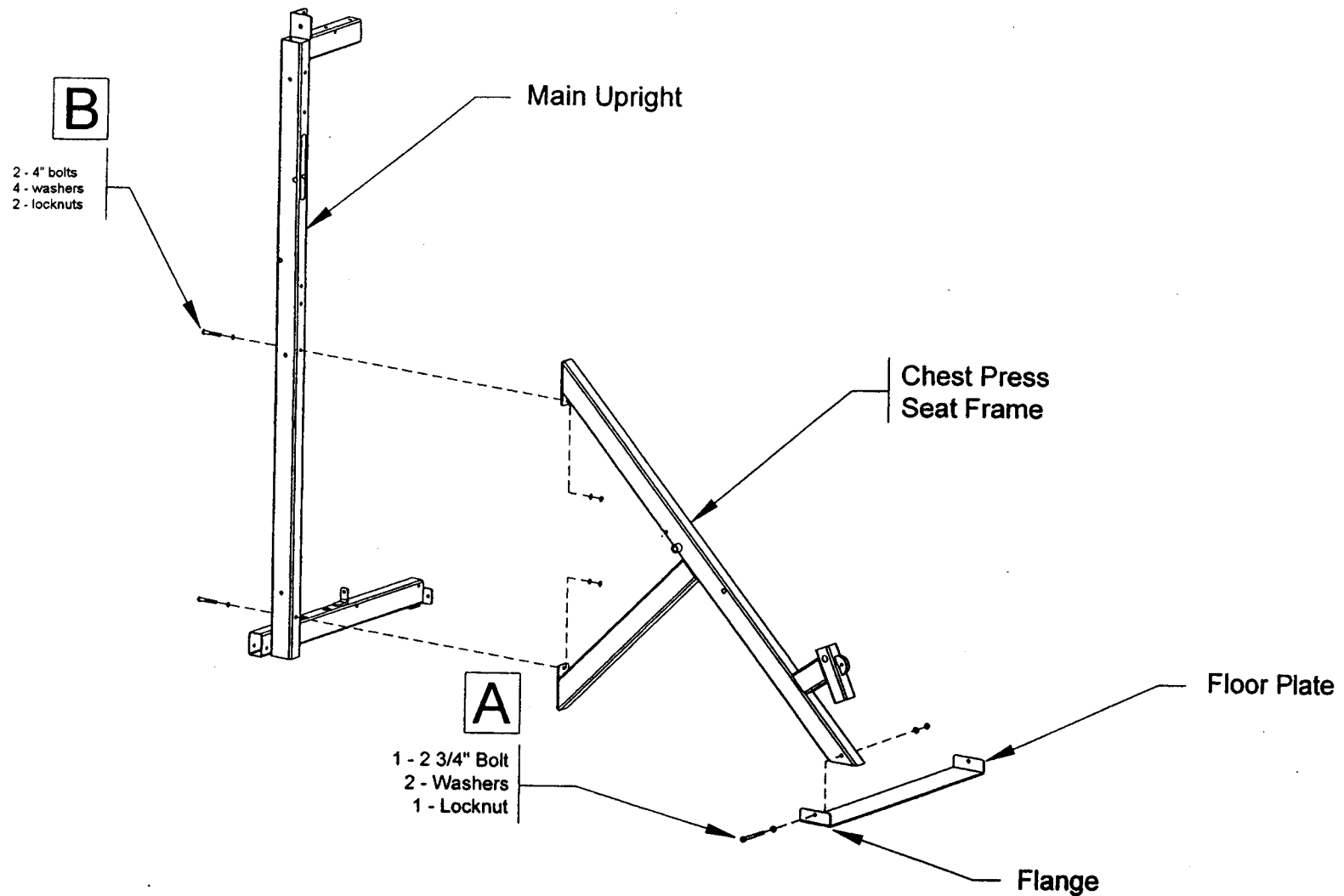
09.1-P038
SHROUD #3
P.C. GRAY
QTY. 1

09.1-P038-1 (50"-TRIM110)
BOX09.1-200

QTY. 1

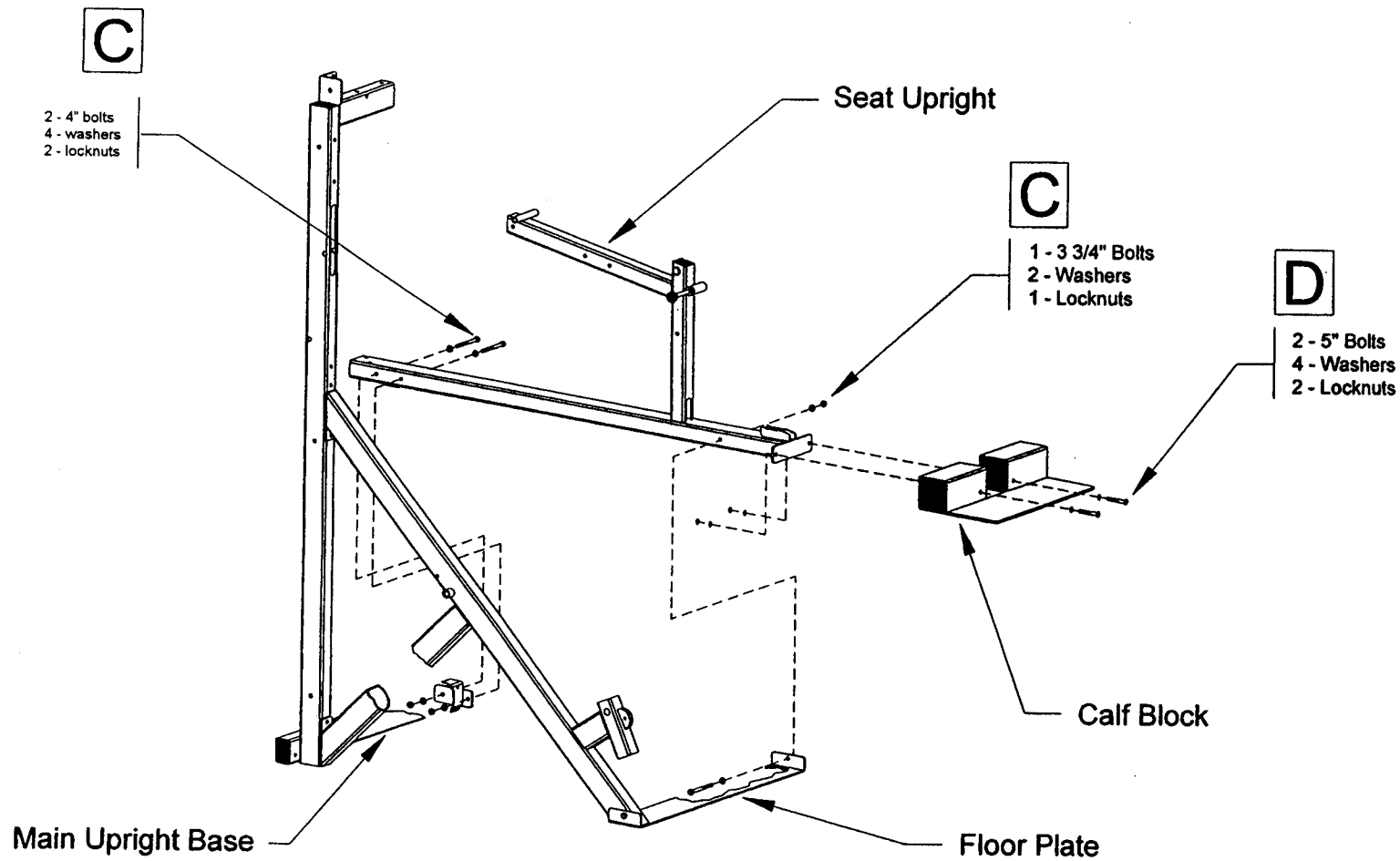
1. Assembling Main Structure

- A. Attach **CHEST PRESS SEAT FRAME** to inside of **FLANGE** on **FLOOR PLATE** using 1 - 2 3/4" bolt, 2 - washers and 1 - locknut. Do not tighten.
- B. Attach **CHEST PRESS SEAT FRAME** to **MAIN UPRIGHT** using 2 - 4" bolts, 4 - washers and 2 - locknuts. Do not tighten.



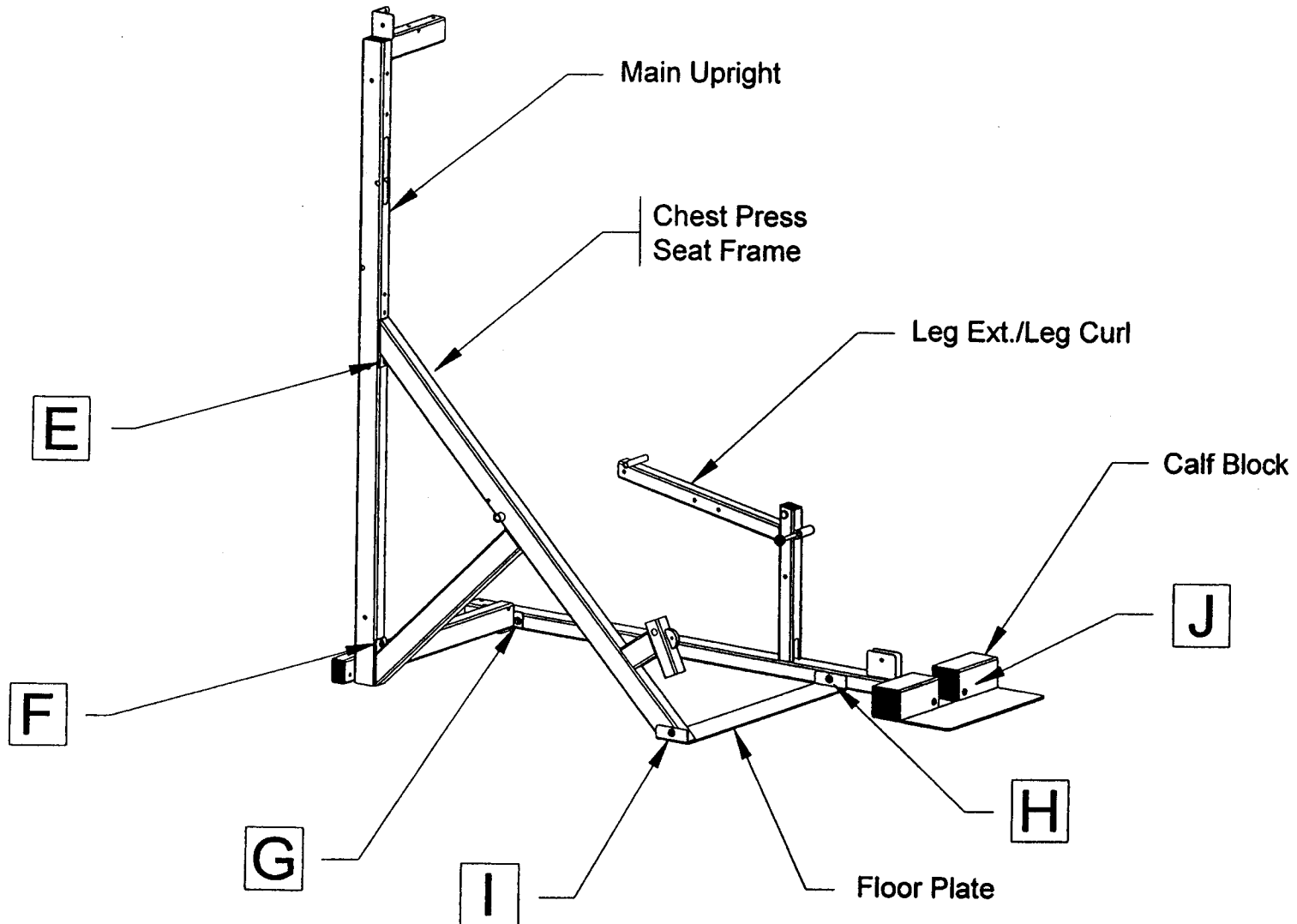
1. Assembling Main Structure (cont.)

- C. Attach **SEAT UPRIGHT** to outside of flange on **FLOOR PLATE** and to flange on **MAIN UPRIGHT BASE** using 2 - 4" bolts, 1 - 3 3/4" bolts, 6 - washers and 3 - locknuts. Do not tighten.
- D. Attach **CALF BLOCK** to **SEAT UPRIGHT** using 2 - 5" bolts, 4 - washers and 2 - locknuts. Do not tighten.



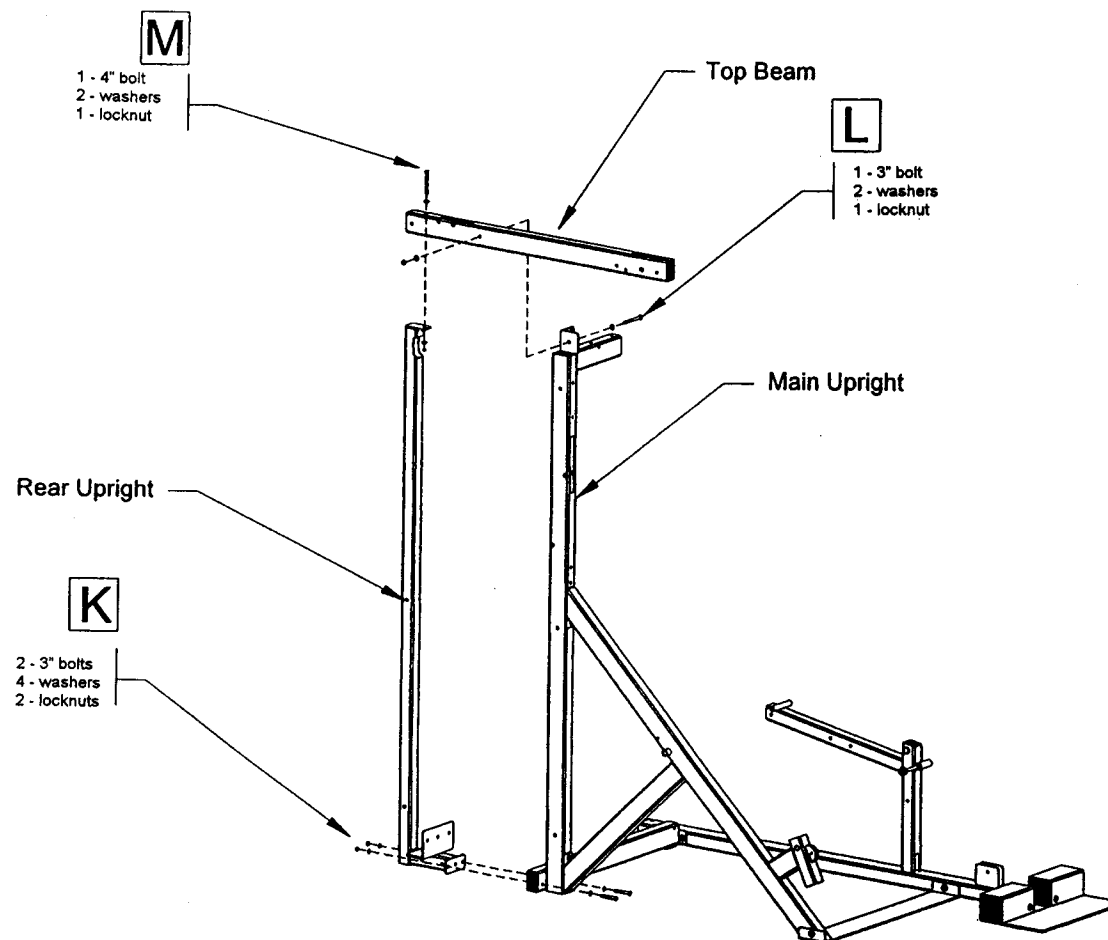
1. Assembling Main Structure.

Note: Tighten all bolts at this time following in order, steps E thru J.



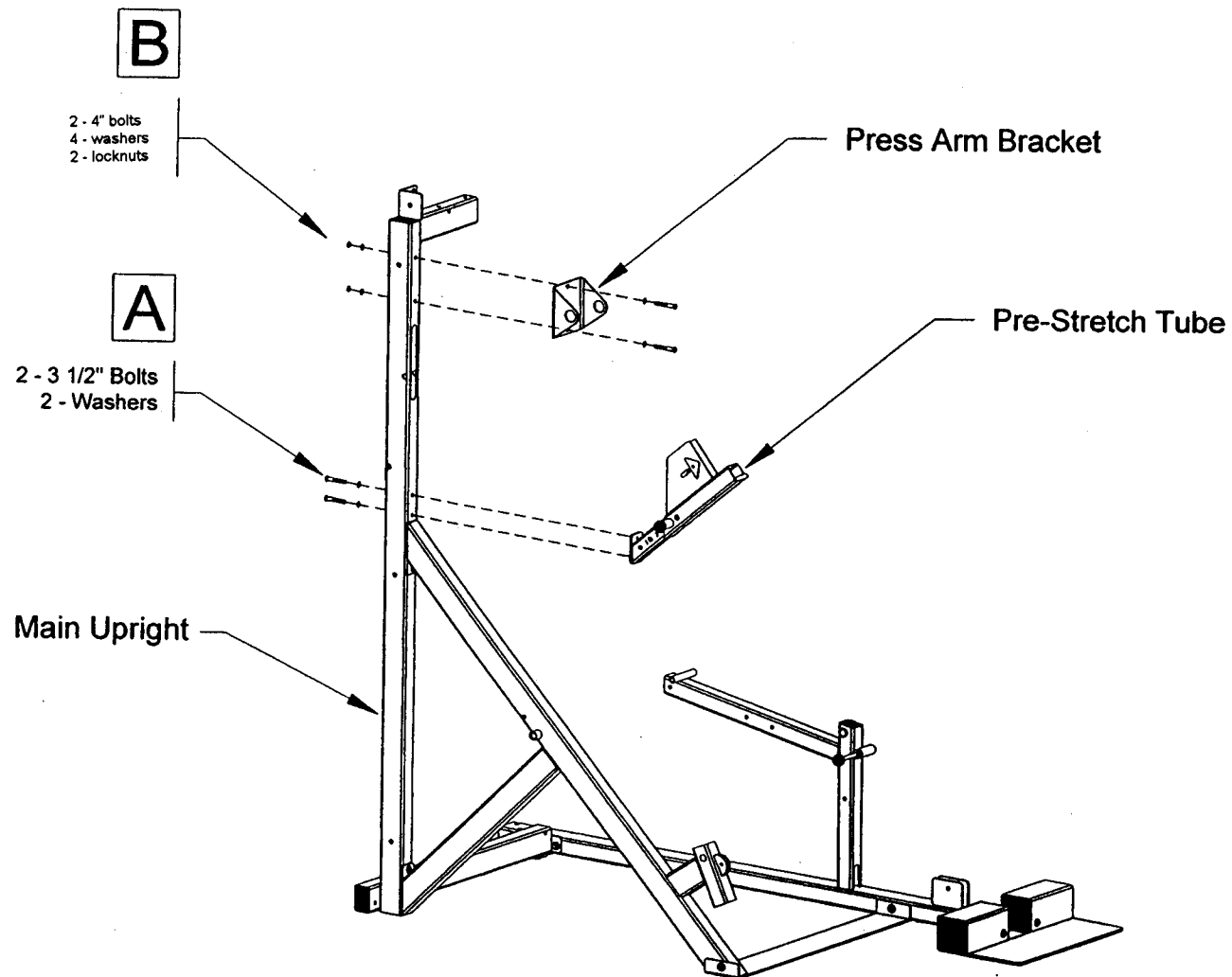
1. Assembling Main Structure (cont.)

- K. Attach **REAR UPRIGHT** to **MAIN UPRIGHT** using 2 - 3" bolts, 4 - washers and 2 - locknuts.
- L. Attach **TOP BEAM** to **MAIN UPRIGHT** using 1 - 3" bolt, 2 - washers, and 1 - locknut. Hand tighten this bolt.
- M. Attach **TOP BEAM** to **REAR UPRIGHT** using 1 - 4" bolt, 2 - washers, and 1 - locknut.
- N. Tighten all bolts except for bolt in step L.



2. Assembling Main Structure (Press Arm Assembly)

- A. Attach **PRE-STRETCH TUBE** to **MAIN UPRIGHT** using 2 - 3 1/2" bolts, and 2 - washers.
- B. Attach **PRESS ARM BRACKET** to **MAIN UPRIGHT** using 2 - 4" bolts, 4 - washers, and 2 - locknuts. Tighten bolts.



2. Assembling Main Structure (Press Arm Assembly)

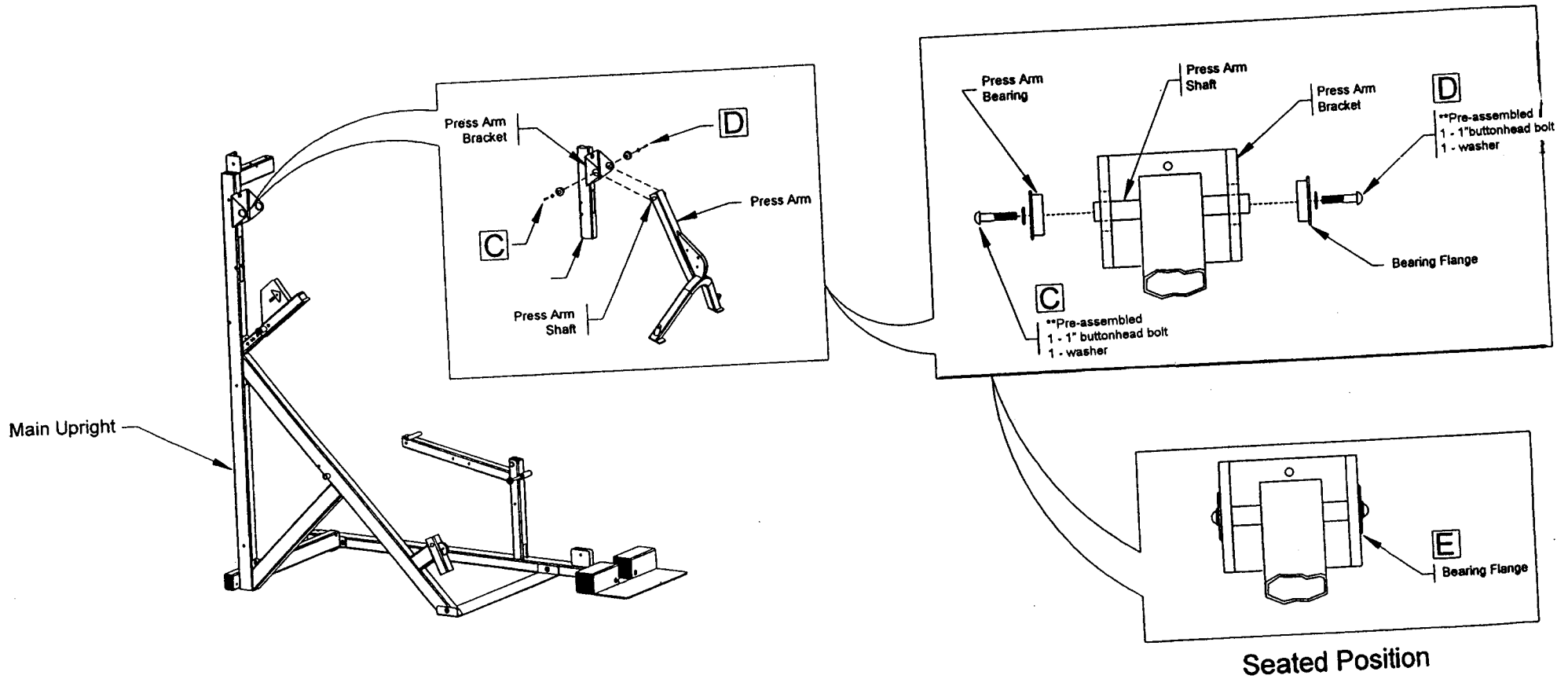
Note: Illustration for the following instructions are on the following page.

Note: The following steps should be done with care and require two people to perform safely.

- C. Carefully place **PRESS ARM SHAFT** thru hole on left side of **PRESS ARM BRACKET** and install **1 - PRESS ARM BEARING** with bearing flange to the outside onto left end of **PRESS ARM SHAFT** using 1 - 1" buttonhead bolt and 1 - washer, threading bolt halfway in. Then slide right side of **PRESS ARM SHAFT** thru hole on right side of **PRESS ARM BRACKET** and carefully let **PRESS ARM** rest.
- D. Install **1 - PRESS ARM BEARING** with its flange to the outside onto the right end of **PRESS ARM SHAFT** using 1 - 1" buttonhead bolt and 1 - washer.
- E. Firmly tighten both buttonhead bolts and washers to the ends of **PRESS ARM SHAFT** making sure **BEARINGS** are properly seated into the holes with their flanges against the **PRESS ARM BRACKET**.

Assembly Instructions

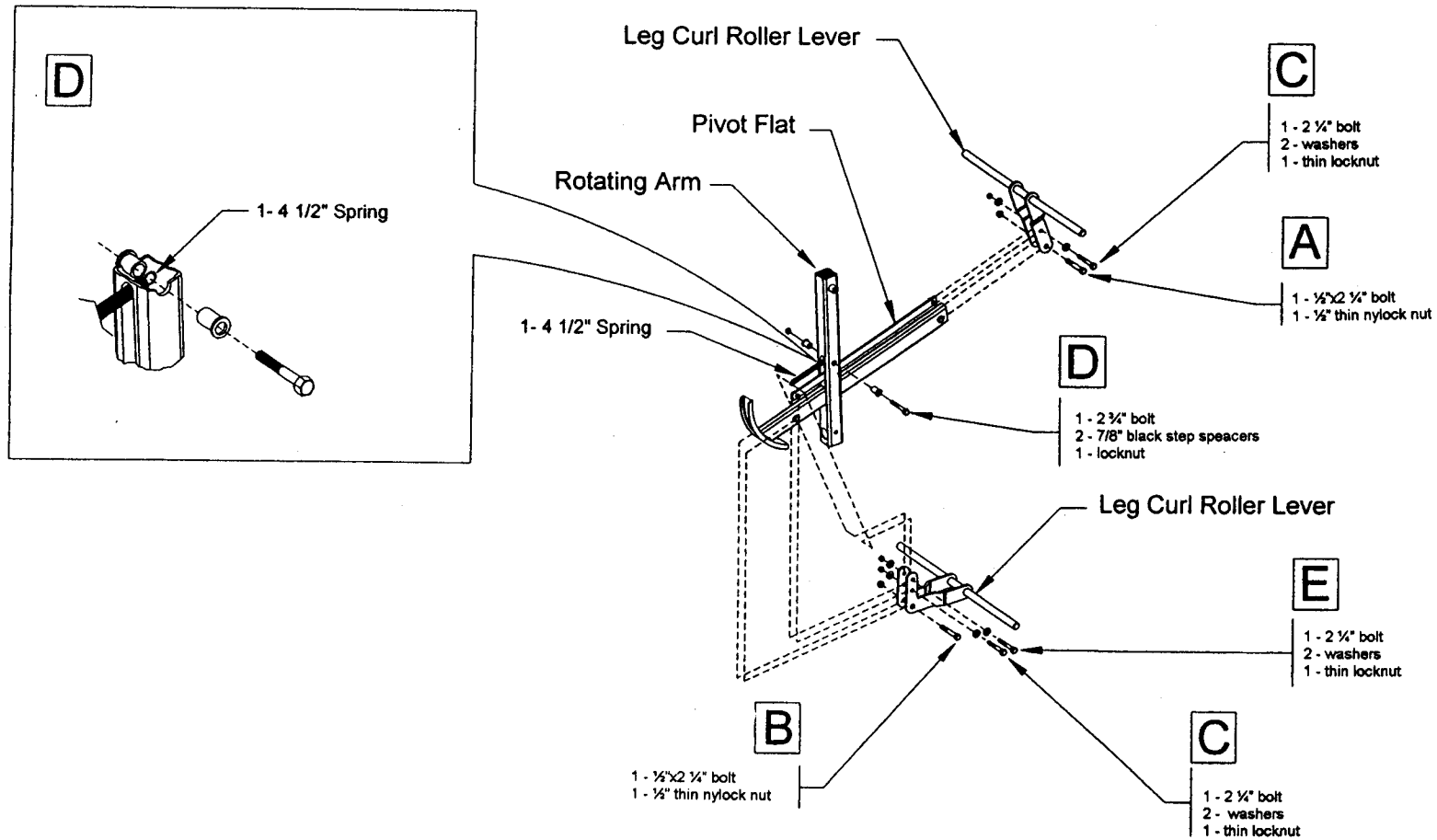
2. Main Structure (Press Arm Assembly)(Cont.).



3. Assembling Main Structure (cont.)

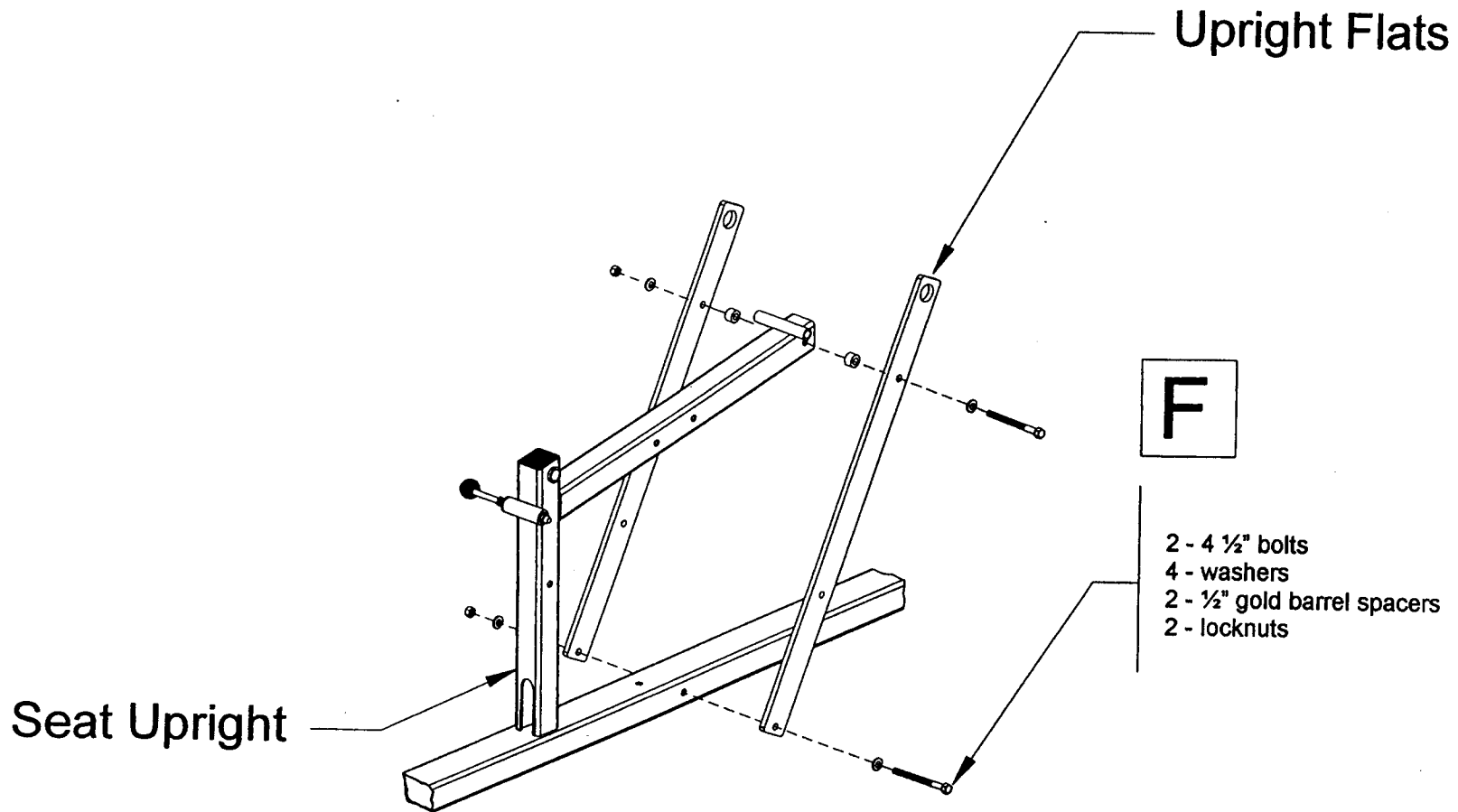
- A. Attach **LEG CURL ROLLER LEVER** to **ROTATING ARM** using 1 - 1/2" x 2 1/4" bolt and 1 - 1/2" thin nylock nut. Tighten bolt so that the **ROLLER LEVER** is able to pivot with a slight resistance.
- B. Attach **LEG EXTENSION ROLLER LEVER** to **ROTATING ARM** using 1 - 1/2" x 2 1/4" bolt and 1 - 1/2" thin nylock nut. Tighten bolt so that the **ROLLER LEVER** is able to pivot with a slight resistance.
- C. Maneuver **PIVOT FLAT** thru window in **ROTATING ARM** and allow it to rest on top of the **ANGLED TUBE**. Attach **PIVOT FLAT** to **LEG CURL ROLLER LEVER** and **LEG EXTENSION ROLLER LEVER** using 2 - 1 1/4" bolts, 4 - washers, and 2 - 3/8" thin locknuts (allowing bolts to pass through nylon inserts in **PIVOT FLAT**.) Carefully tighten bolts. Do not over-tighten, causing the **ROLLER LEVER FLATS** to compress.
- D. Place one end of 1 - 4 1/2" spring up through window in **ROTATING ARM** and attach using 1 - 2 3/4" bolt, 2 - 7/8" black step spacers and 1 - 3/8" thin locknut. Tighten bolt.
- E. Install opposite end of 1 - 4 1/2" spring between **FLATS** of **LEG EXTENSION ROLLER LEVER** using 1 - 2 1/4" bolt, 2 - washers and 1 - 3/8" thin locknut. Carefully tighten bolt. Do not over-tighten, causing the **ROLLER LEVER FLATS** to compress.

3. Assembling Main Structure (Cont.).



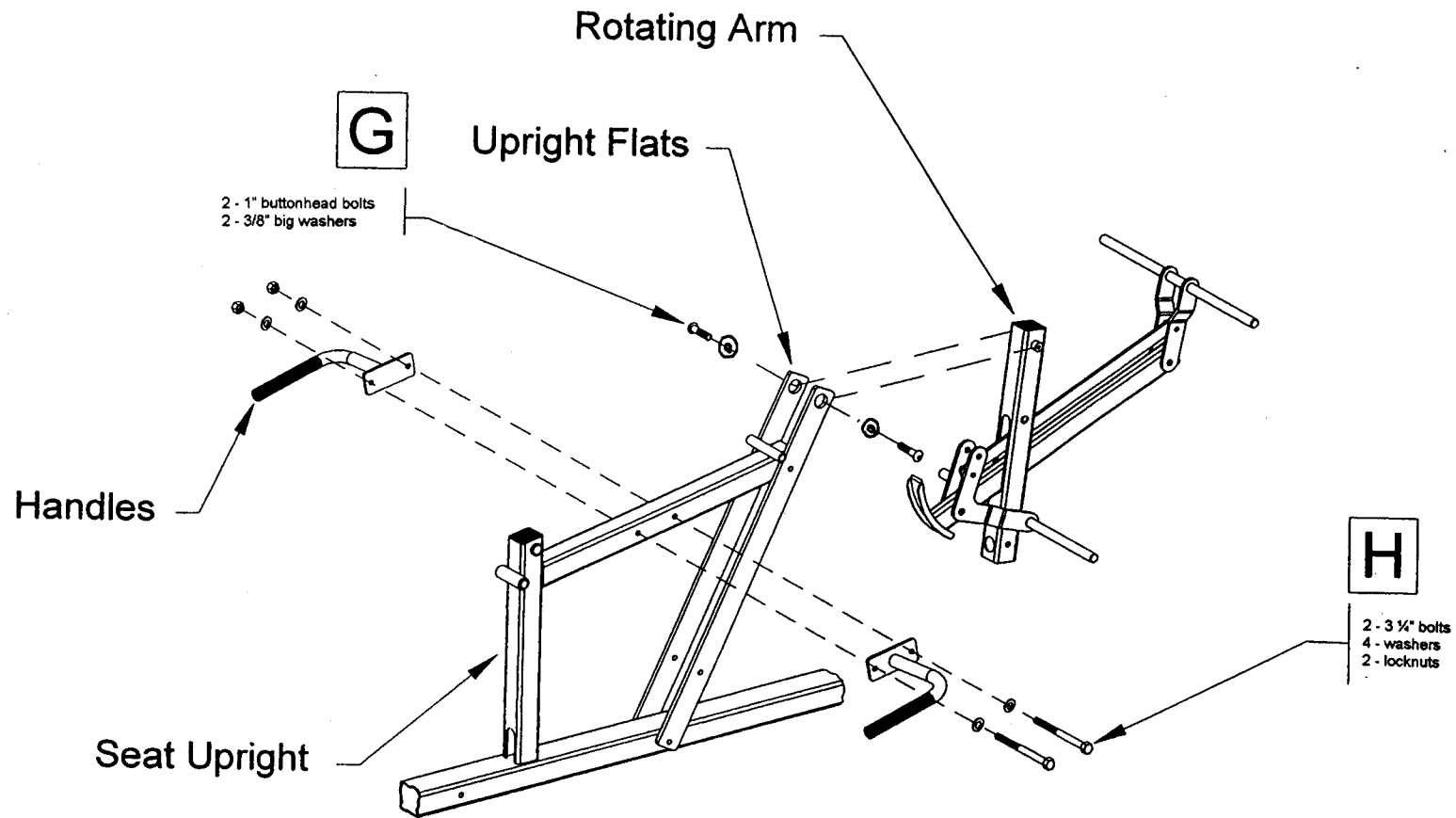
3. Assembling Main Structure (cont.)

F. Attach **UPRIGHT FLATS** to **SEAT UPRIGHT** using 2 - 4 1/2" bolts, 4 - washers, 2 - 1/2" gold barrel spacers and 2 - locknuts.
Do not tighten.



3. Assembling Main Structure (cont.)

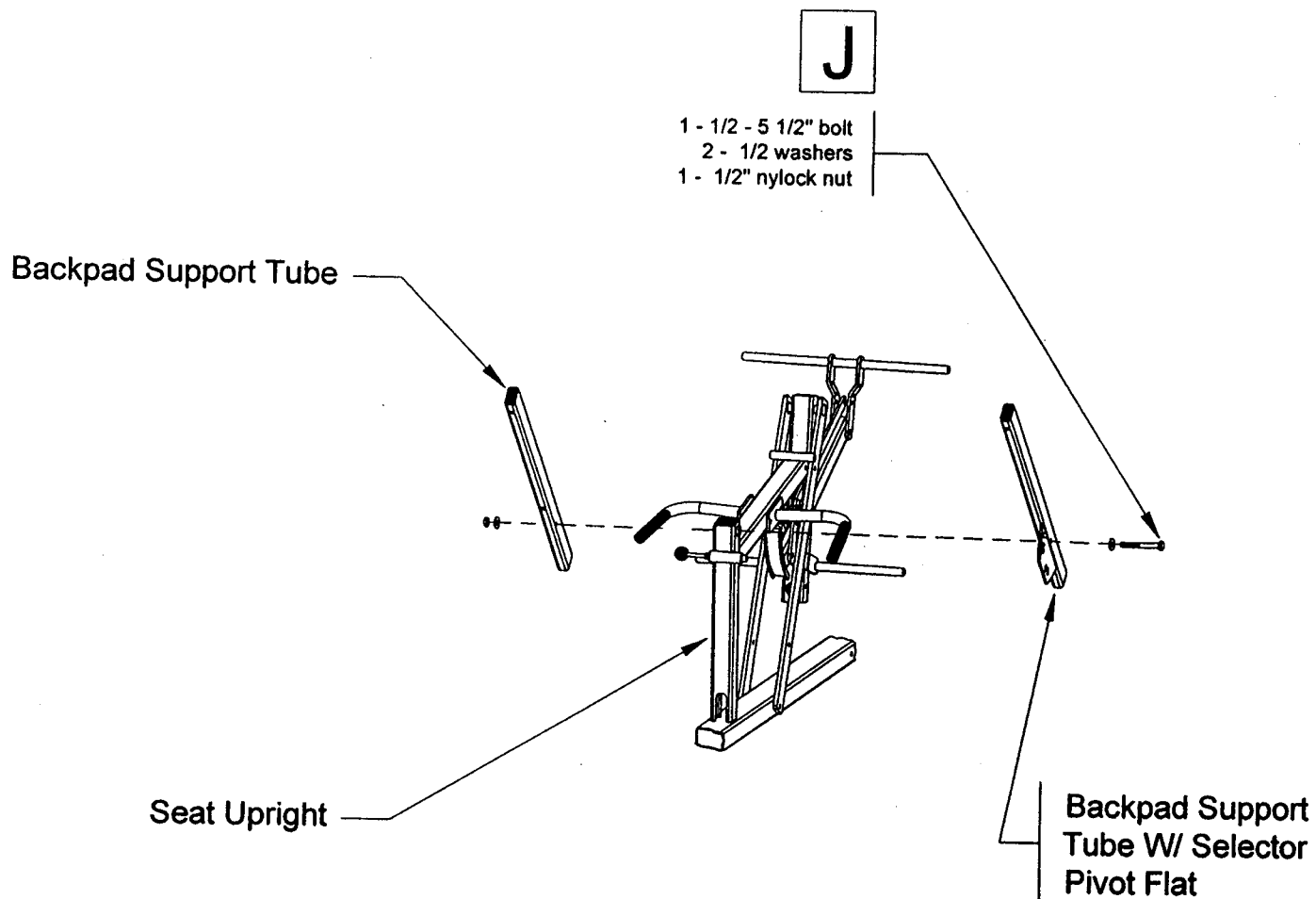
- G. Attach **ROTATING ARM** to **UPRIGHT FLATS** using 2 - 1" buttonhead bolts and 2 - 3/8" big washers. Do not tighten.
- H. Attach **HANDLES** to **SEAT UPRIGHT** using 2 - 3 1/4" bolts, 4 - washers and 2 - locknuts. Do not tighten.
- I. Tighten all bolts at this time.



3. Assembling Main Structure (Cont.).

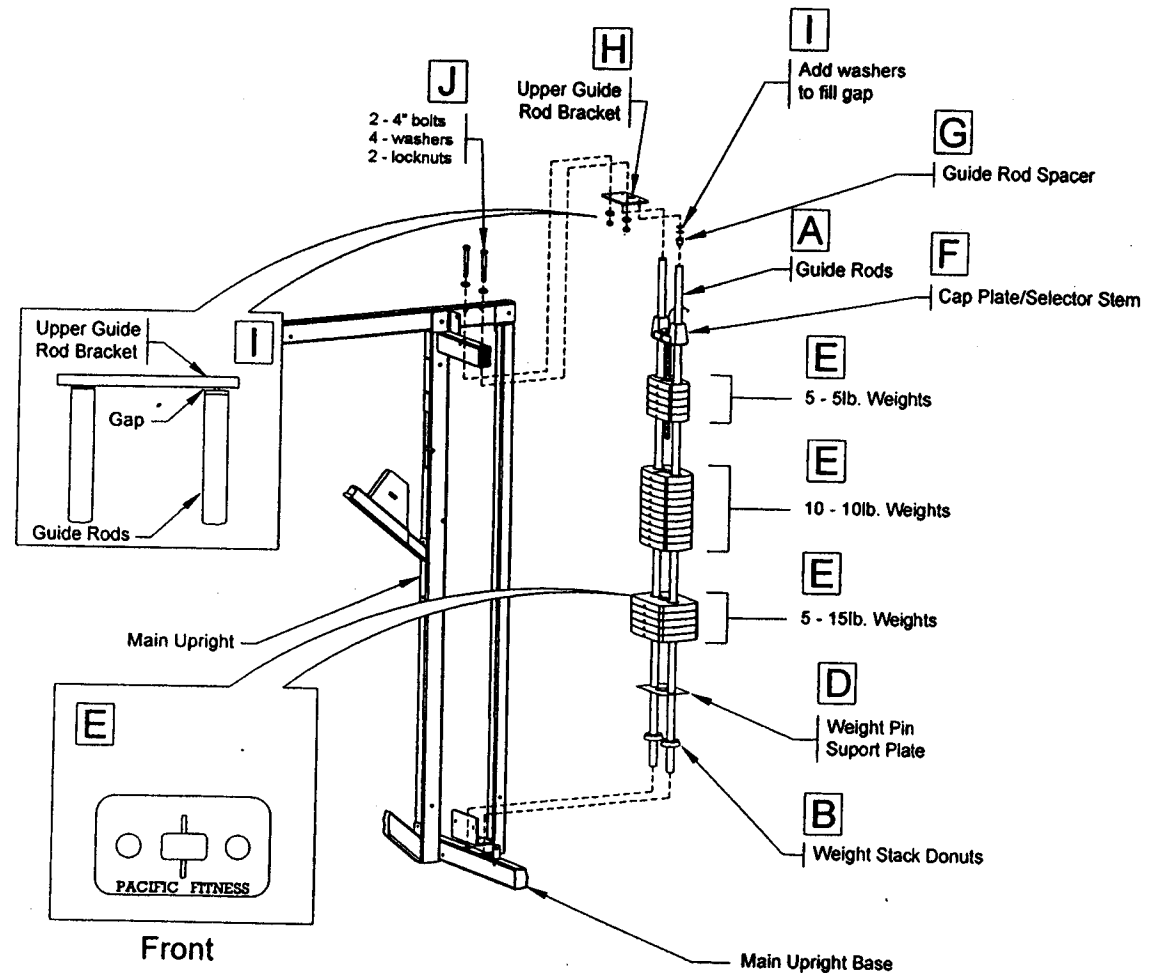
Note: Insure that the 1/2" hole on the wide face of the support tubes are toward the POP-PIN when starting step J.

- J. Attach **BACKPAD SUPPORT TUBES** to **SEAT UPRIGHT** making sure that **BACKPAD SUPPORT TUBE** without **SELECTOR PIVOT FLAT** is nearest the **WEIGHT STACK** using 1 - 1/2" x 5 1/2" bolt, 2 - 1/2" washers and 1 - 1/2" nylock nut.



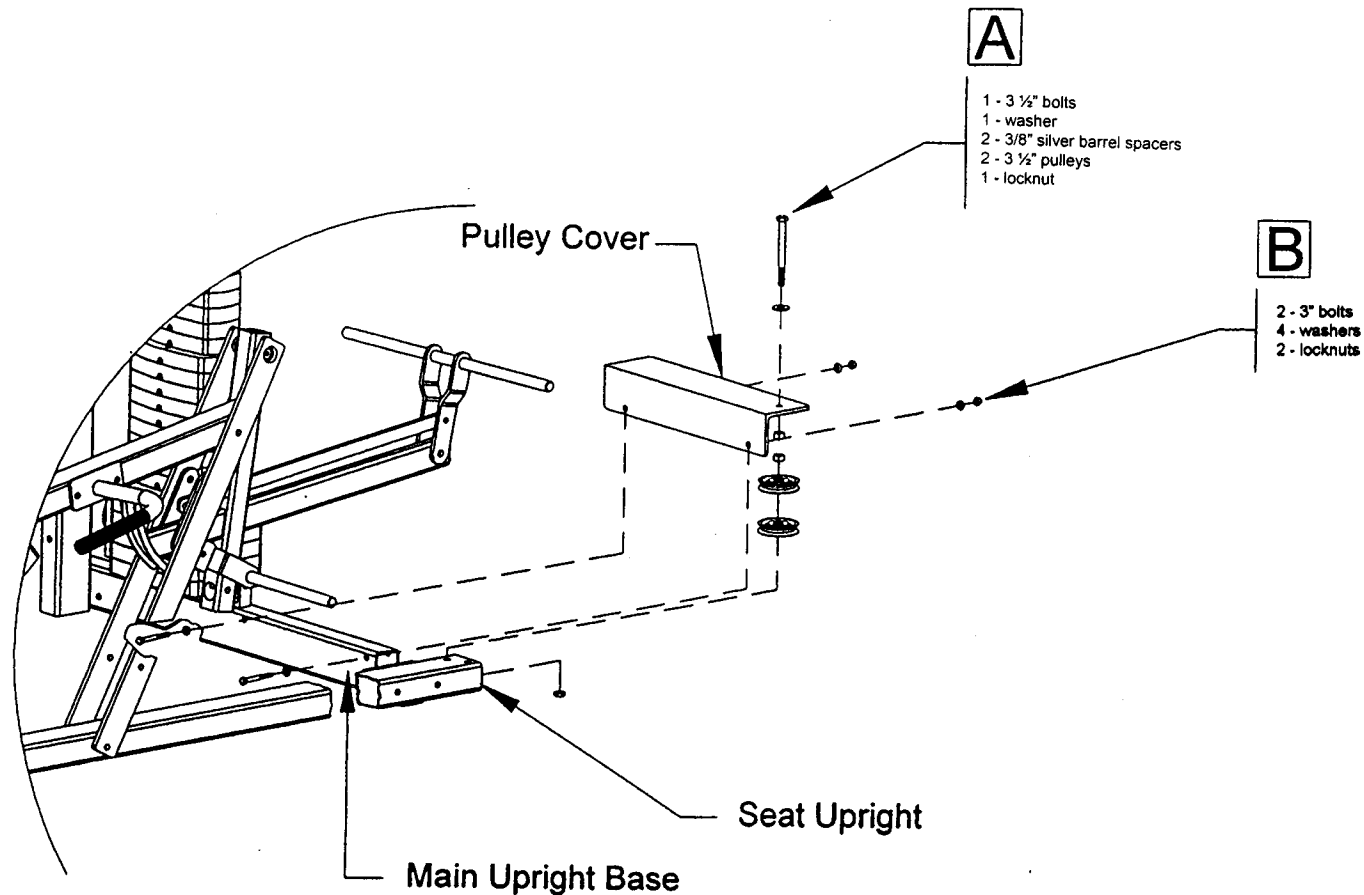
4. Assembly of Weight Stack

- A. Place **2 - GUIDE RODS (75")** into large holes on base of **MAIN UPRIGHT**.
- B. Place **1 - weight stack donut** on each **GUIDE ROD** and allow to slide down to top of **MAIN UPRIGHT BASE**.
- C. Apply lubricant to the **GUIDE RODS** from the **WEIGHT STACK DONUTS** to the tops of the **GUIDE RODS**.
- D. Place **WEIGHT PIN SUPPORT PLATE** over **GUIDE RODS** and allow to slide down and rest on top of **DONUTS**.
- E. Making sure that the **PACIFIC FITNESS** logo is facing out towards the **LAT STATION**, install **5 - 15 LB. WEIGHTS**, then **10 - 10 LB. WEIGHTS**, then **5 - 5 LB. WEIGHTS**.
- F. Place **CAP PLATE/SELECTOR STEM** onto the **GUIDE RODS** with cross drill hole facing out towards **LAT STATION** and allow to slide down to the weight stack.
- G. Insert **GUIDE ROD SPACER** on top of outside **GUIDE ROD** and place **GUIDE ROD BRACKET** onto **GUIDE RODS**.
- H. Move **GUIDE ROD BRACKET** to top of **MAIN UPRIGHT**, you'll need to check the gap between the **GUIDE ROD SPACER** and **GUIDE ROD BRACKET** and add washers as needed to fill gap.
- I. Attach **GUIDE ROD BRACKET** to **MAIN UPRIGHT** using **2 - 4" bolts**, **4 - washers** and **2 - locknuts**. Tighten bolts.



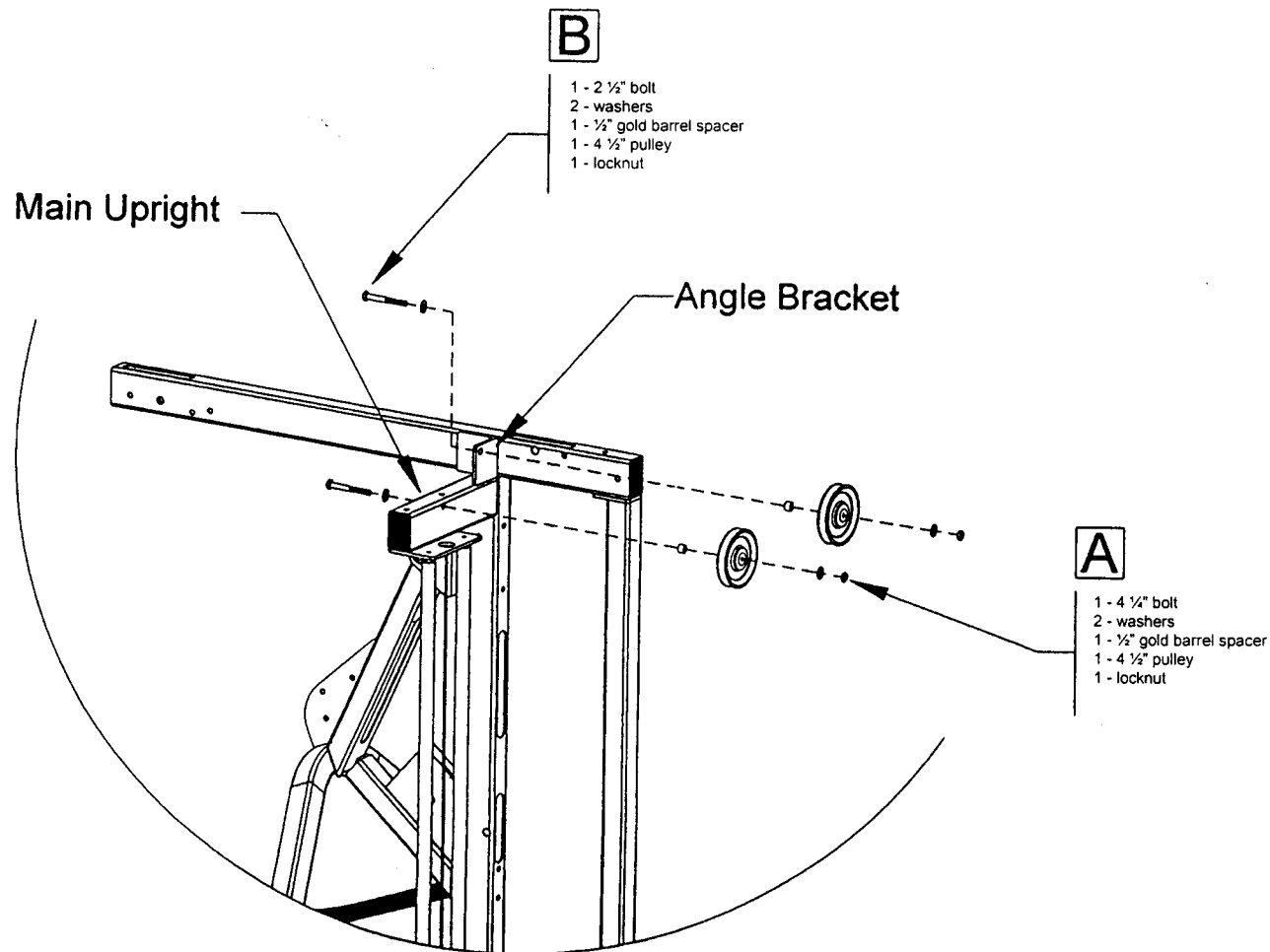
5. Cable Routing and Pulley Installation

- A. Install 2 - 3 1/2" Pulleys to SEAT UPRIGHT underneath **PULLEY COVER** using 1 - 3 1/2" bolt, 1 - washer, 2 - 3/8" silver barrel spacers and 1 - locknut. Do not tighten.
- B. Attach **PULLEY COVER** to **MAIN UPRIGHT BASE** using 2 - 3" bolts, 4 - washers and 2 - locknuts.
- C. Tighten all bolts.



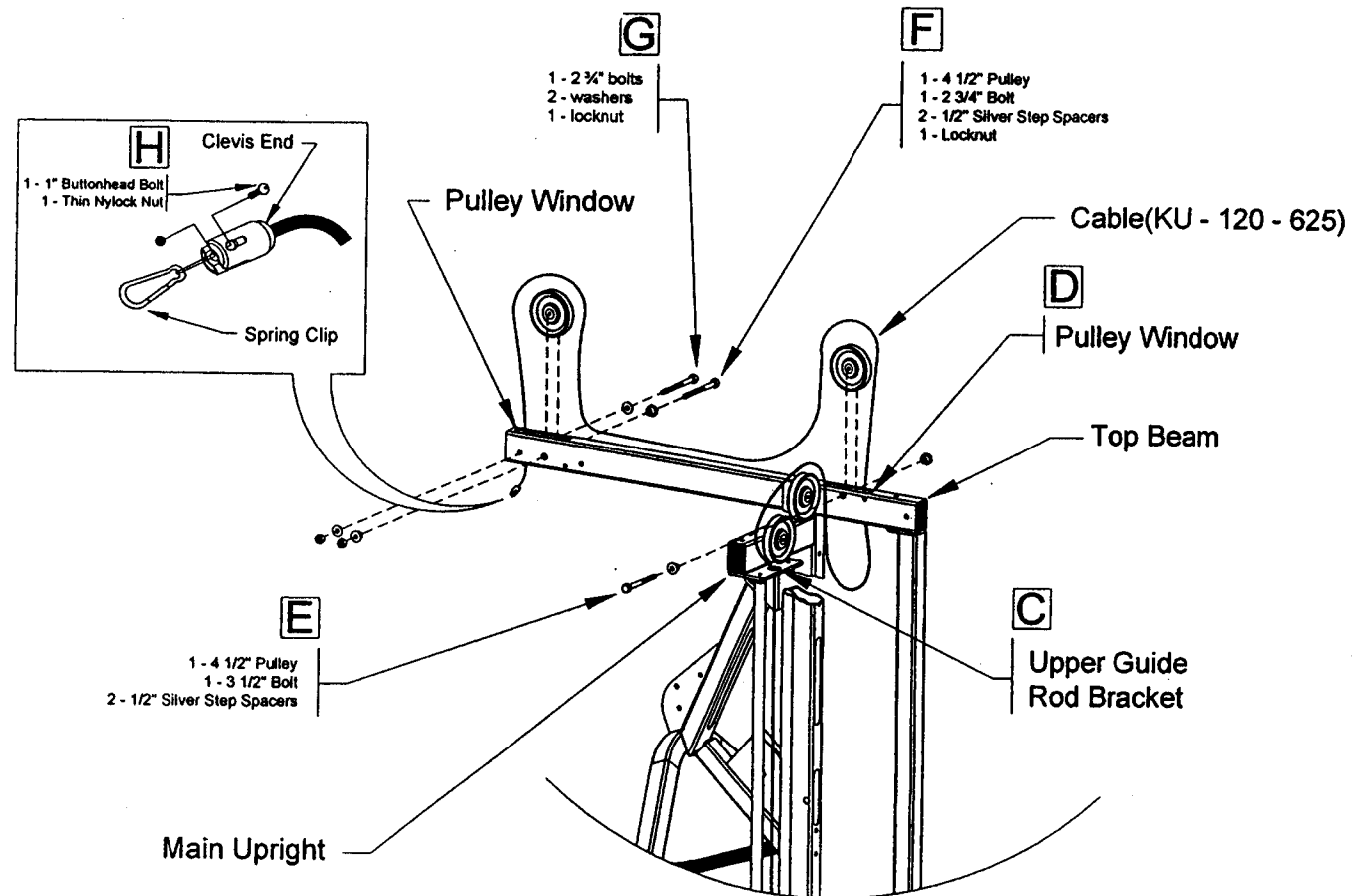
6. Cable Routing and Pulley Installation (Cont.)

- A. Attach 1 - 4 1/2" pulley to top of **MAIN UPRIGHT** using 1 - 4 1/4" bolt, 2 - washers, 1 - 1/2" gold barrel spacer and 1 - locknut. Tighten bolt.
- B. Attach 1 - 4 1/2" pulley to **ANGLE BRACKET** at top of **MAIN UPRIGHT** using 1 - 2 1/2" bolt, 2 - washers, 1 - 1/2" gold barrel spacer and 1 - locknut. Tighten bolt.



6. Cable Routing and Pulley Installation (cont.)

- C. Take loose end of Cable (KU-120-625) from **SELECTOR STEM** and place thru window in **UPPER GUIDE ROD BRACKET**, over 2 - 4 1/2" pulleys on top of **MAIN UPRIGHT**, and back down.
- D. Place cable end up thru **PULLEY WINDOW** at rear of **TOP BEAM**, out above **TOP BEAM** to the front end and down thru the front **PULLEY WINDOW**.
- E. Install 1 - 4 1/2" pulley in **PULLEY WINDOW** at rear of **TOP BEAM** using 1 - 3 1/2" bolt and 2 - 1/2" silver step spacers. Ensure cable is in pulley groove. Remaining hardware to be installed on bolt later in step 6I.
- F. Install 1 - 4 1/2" pulley in **PULLEY WINDOW** at front of **TOP BEAM** using 1 - 2 3/4" bolt, 2 - 1/2" silver step spacers and 1 - locknut. Ensure cable is in pulley groove. Tighten bolt.
- G. Install 1 - 2 3/4" bolt, 2 - washers, and 1 - locknut as a cable retainer. Tighten bolt.
- H. Install 1 - spring clip in cable end using 1 - 1" buttonhead bolt, and 1 - thin nylock nut. Tighten bolt snug, still allowing rotation of spring clip.



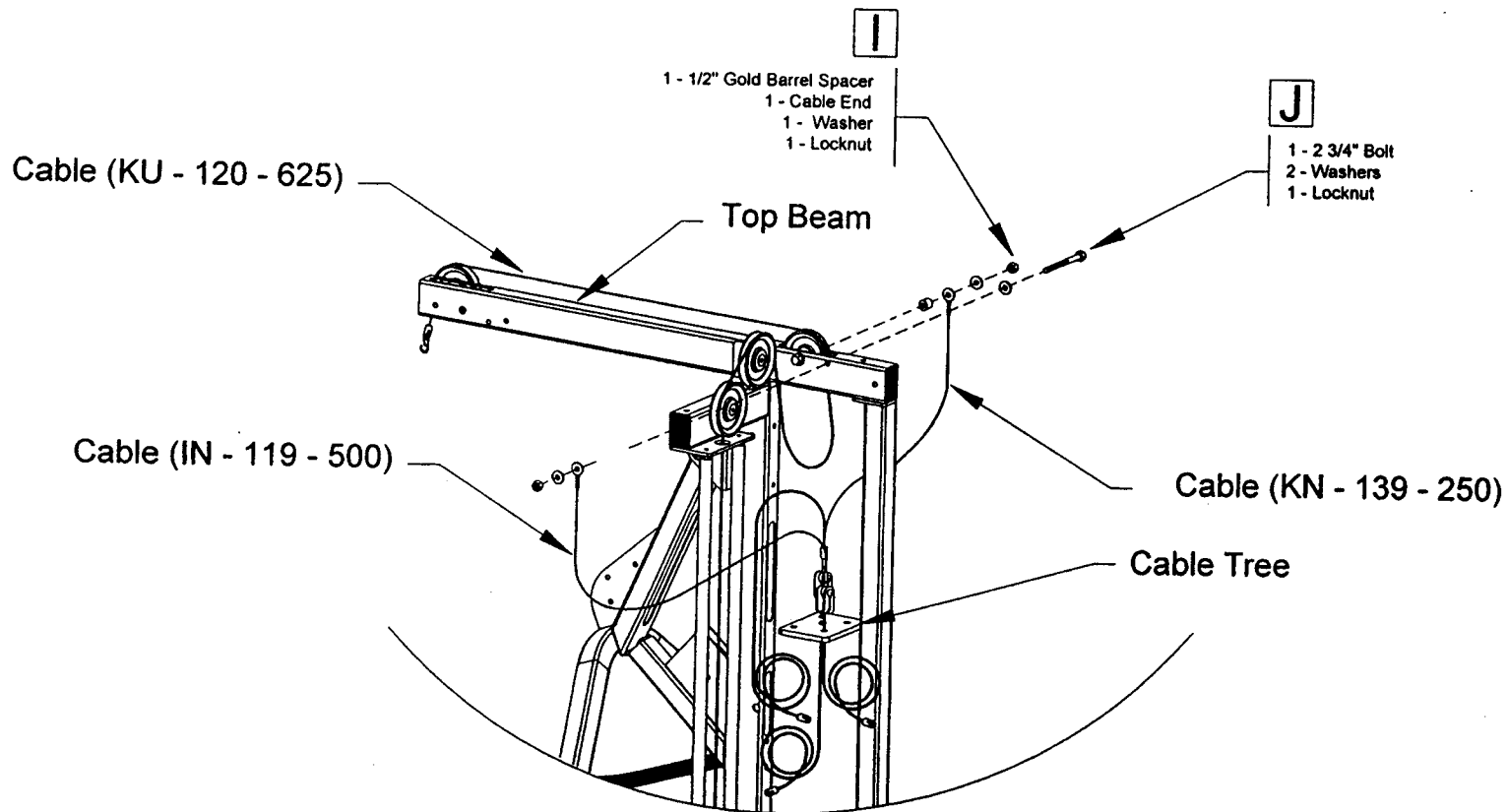
6. Cable routing and Pulley Installation(Cont.).

Note: Leave cables on **CABLE TREE** in cable ties until needed for routing.

I. Attach end of Cable(KN - 139 - 250) from **CABLE TREE** to bolt previously installed in step 6E using 1 - 1/2" gold barrel spacer, 1 - cable end, 1 - washer and 1 - locknut. Tighten bolt.

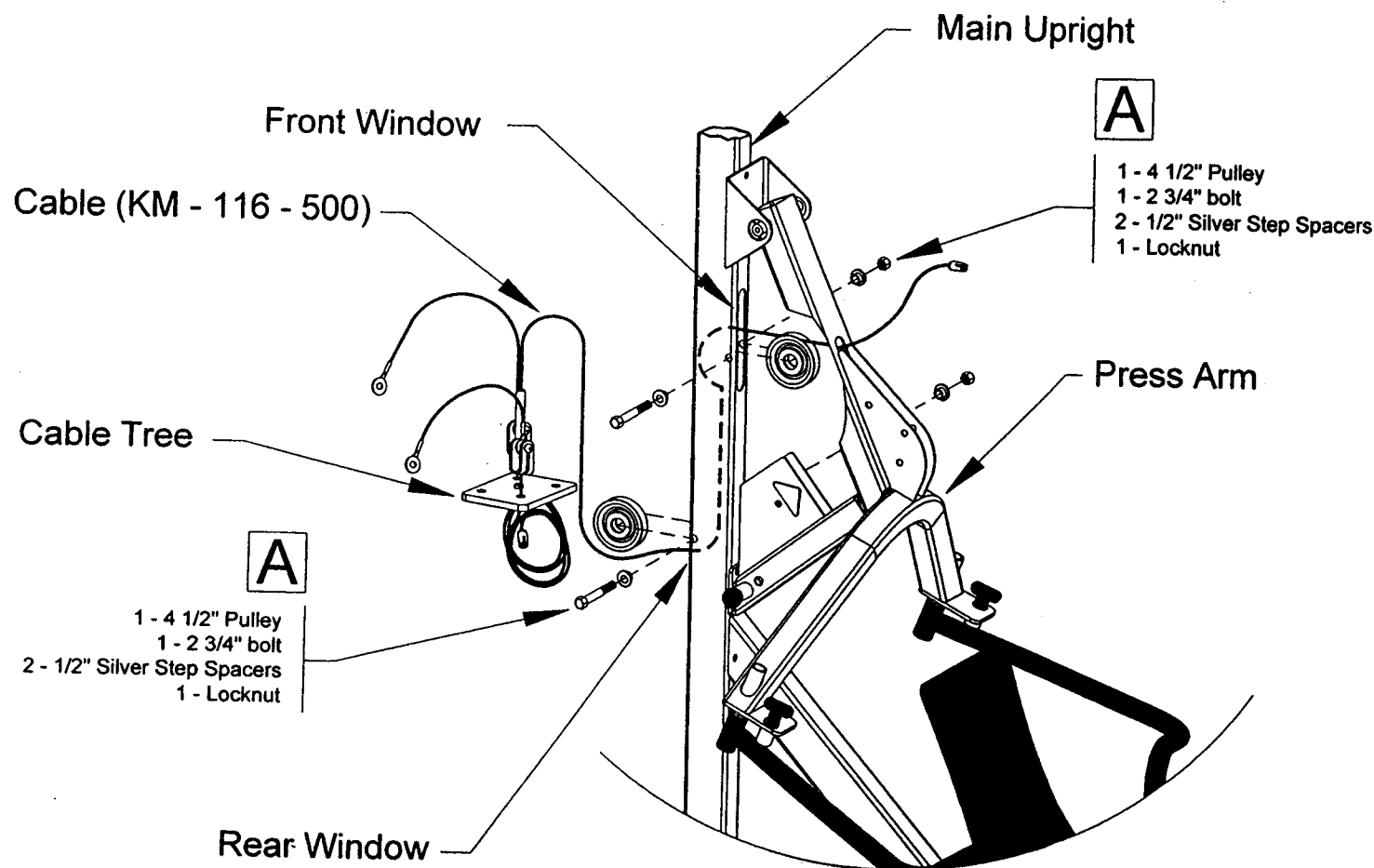
J. Attach end of Cable(IN - 119 - 500) to **TOP BEAM** using 1 - 2 3/4" bolt, 2 - washers and 1 - locknut. Tighten bolt.

Note: Ensure that Cable(KU - 120 - 625) does not route to the outside of either Cable (IN - 119 - 500) or (KN - 139 - 250).



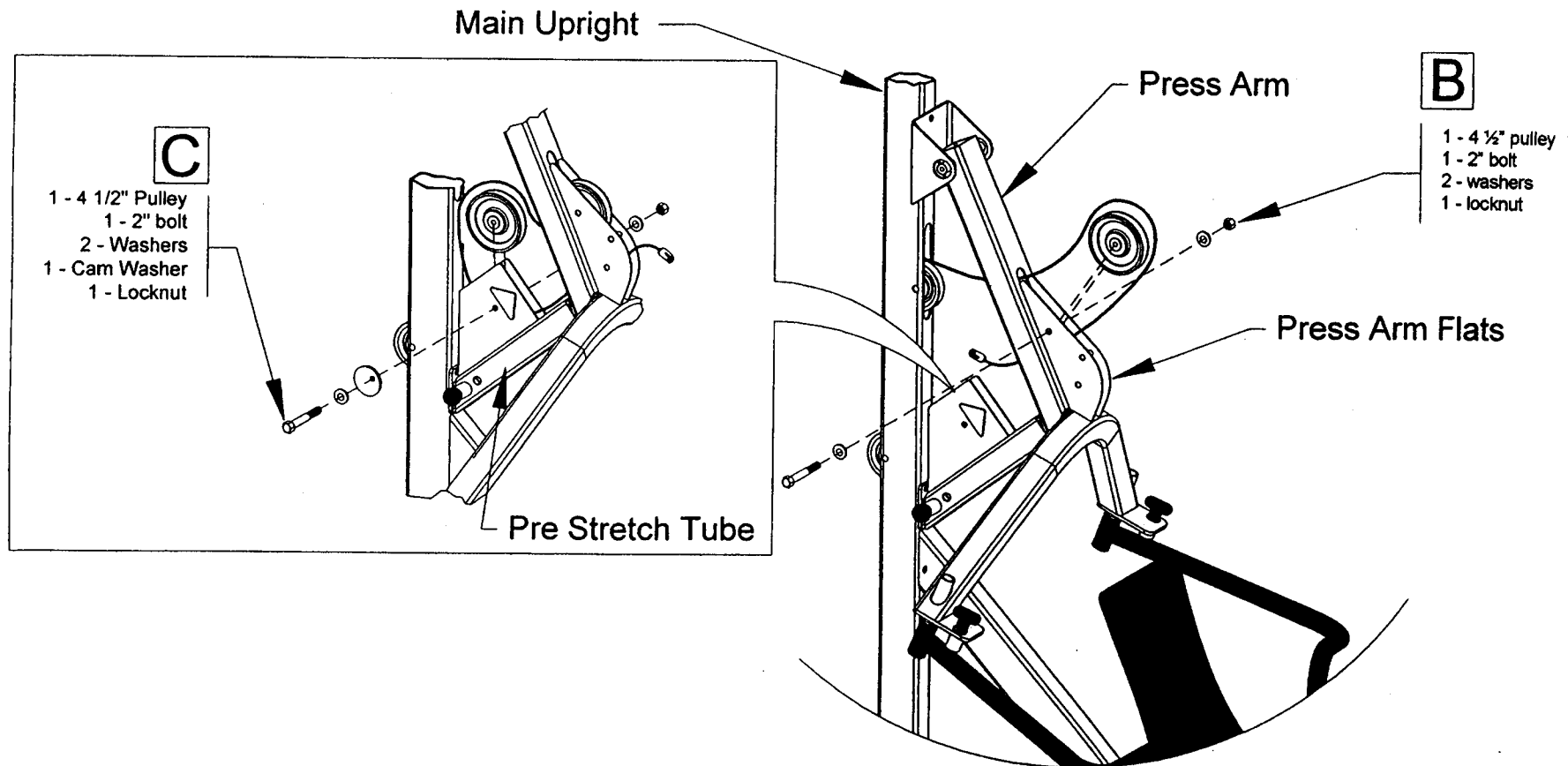
7. Cable routing and Pulley Installation(Cont.).

- A. Take clevis end of center Cable(KM - 116 - 500) on **CABLE TREE**, place thru **REAR WINDOW** in **MAIN UPRIGHT** up thru **MAIN UPRIGHT** and out **FRONT WINDOW**. In each window of **MAIN UPRIGHT**, attach 1 - 4 1/2" Pulley using 1 - 2 3/4" bolt, 2 - 1/2" silver step spacers and 1 - locknut, making sure cable is down in pulley groove. Tighten bolts.



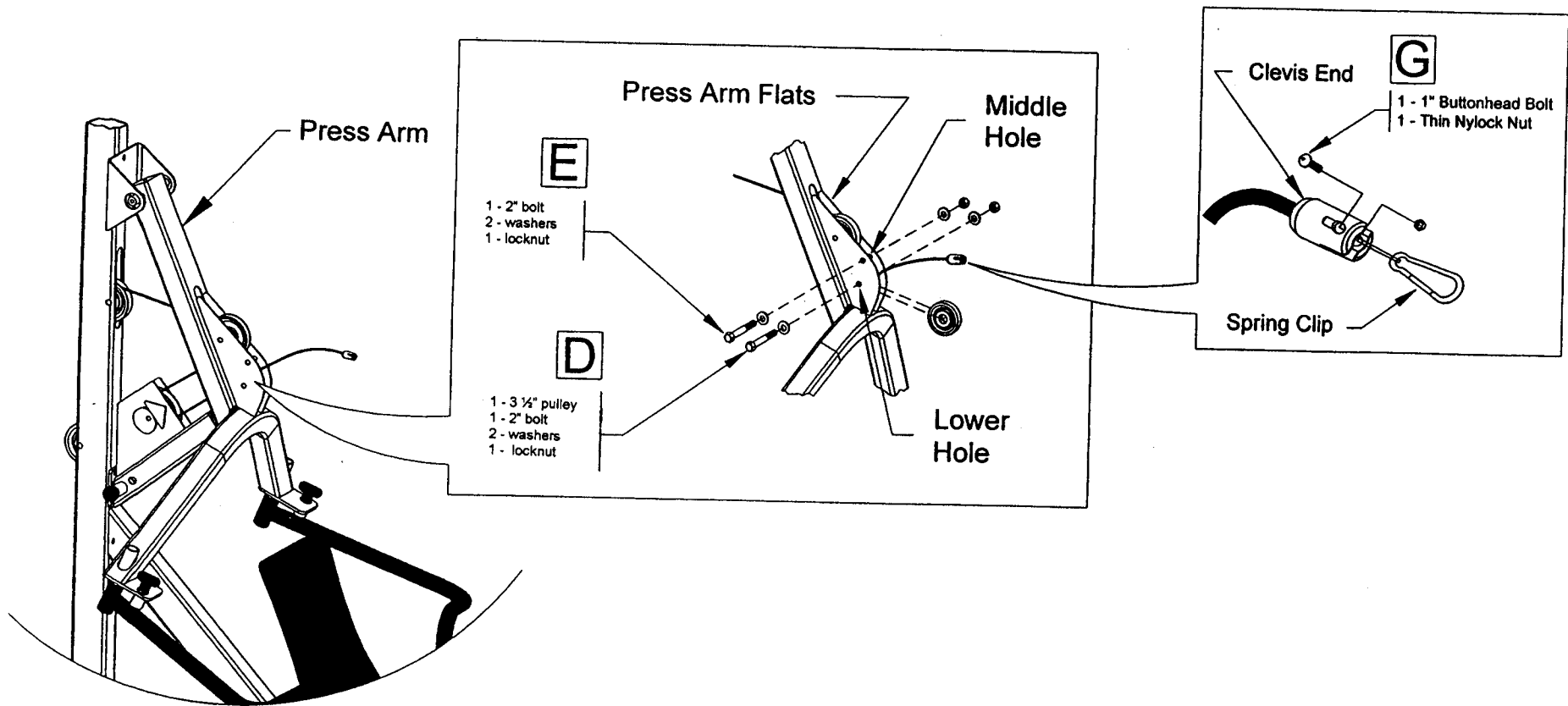
7. Cable Routing and Pulley Installation (cont.)

- B. Place cable over and around 1 - 4 1/2" pulley and attach to upper hole in **PRESS ARM FLATS** using 1 - 2" bolt, 2 - washers and 1 - locknut. Do not tighten.
- C. Wrap cable over and around 1 - 4 1/2" pulley and attach to **PRE-STRETCH TUBE** using 1 - 2" bolt, 2 - washers, 1 - cam washer and 1 - locknut. Finger tighten only for later adjustment if needed on "Cable Adjustment" page.



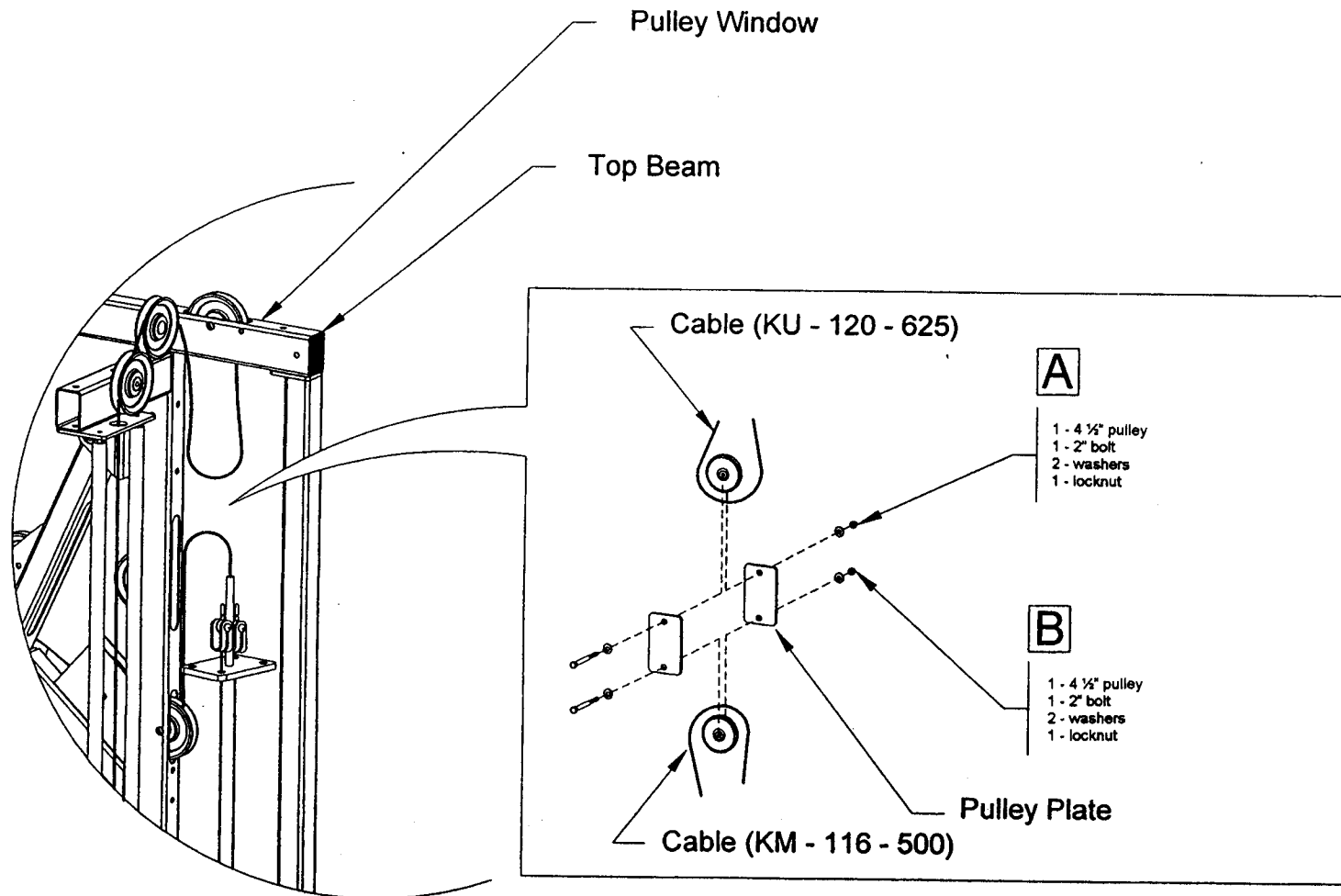
7. Cable Routing and Pulley Installation (cont.)

- D. Wrap cable over 1 - 3 1/2" pulley and attach to bottom hole on **PRESS ARM FLATS** using 1 - 2" bolt, 2 - washers, and 1 - locknut.
- E. Attach 1 - 2" bolt, 2 - washers and 1 - locknut to middle hole on **PRESS ARM FLATS** as a cable retainer for both pulleys.
- F. Tighten all bolts in steps B, D, & E.
- G. Attach 1 - spring clip to clevis end of cable using 1 - 1" buttonhead bolt and 1 - thin nylock nut. Tighten bolt snug, still allowing rotation of spring clip.



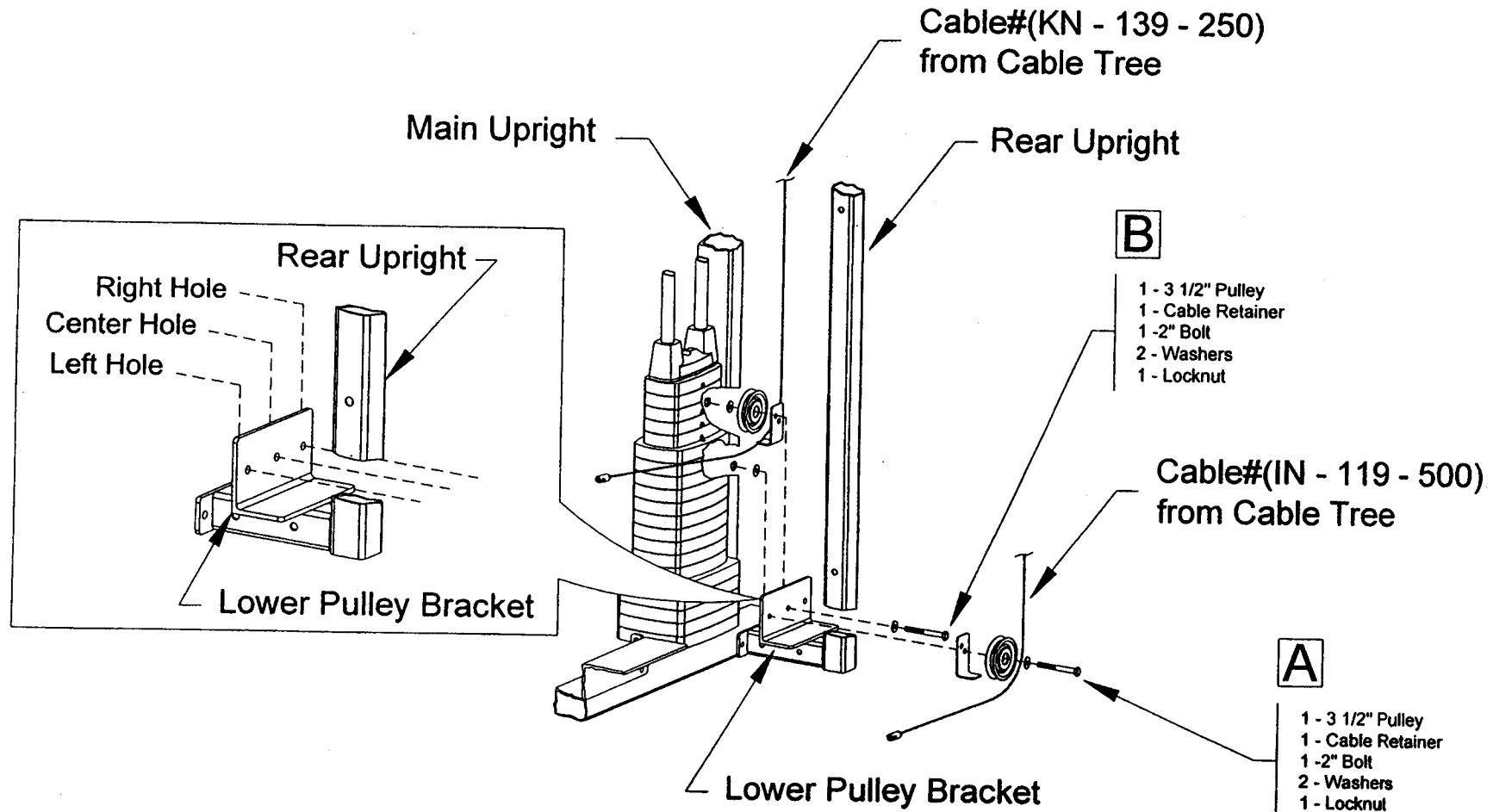
8. Cable Routing and Pulley Installation (cont.)

- A. Attach **2 - LARGE FLOATING PULLEY PLATES** to 1 - 4 1/2" pulley using 1 - 2" bolt, 2 - washers, and 1 - locknut. Do not tighten. Place onto cable loop (KU-120-625) below **PULLEY WINDOW** at rear of **TOP BEAM**.
- B. Loop center cable (KM-116-500) from **CABLE TREE** around 1 - 4 1/2" pulley and attach to remaining holes in **FLOATING PULLEY PLATES** using 1 - 2" bolt, 2 - washers, and 1 - locknut. Ensure all pulley bolts are tightened at this time.



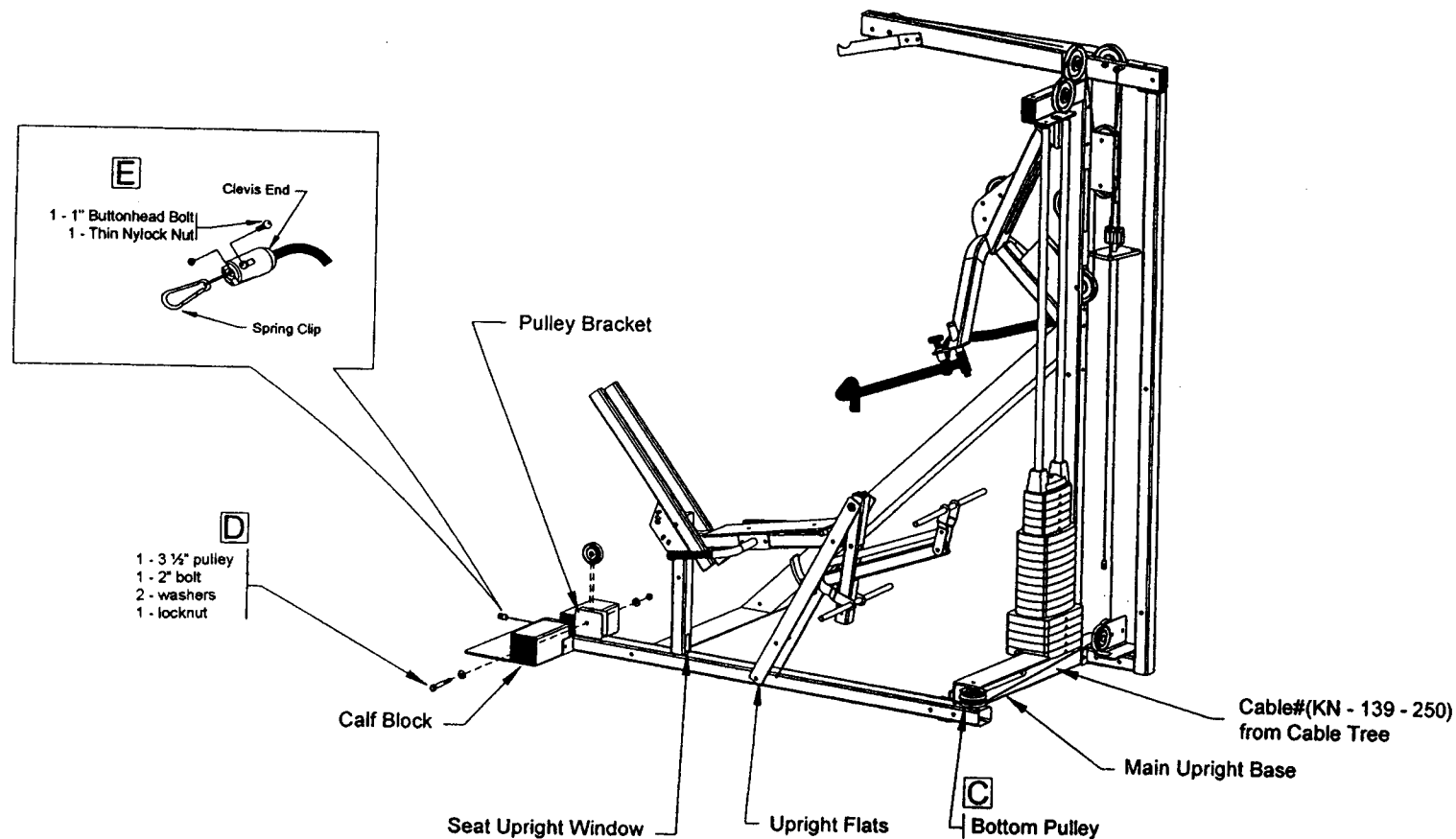
9. Cable routing and Pulley Installation(Cont.).

- A. Place Cable(IN - 119 - 500) from CABLE TREE between 1 - cable retainer and 1 - 3 1/2" Pulley and attach to LEFT HOLE on back side of LOWER PULLEY BRACKET at base of REAR UPRIGHT using 1 - 2" bolt, 2 - washers and 1 - locknut. Tighten bolt.
- B. Place Cable(KN - 139 - 250) from CABLE TREE between 1 - cable retainer and 1 - 3 1/2" Pulley and attach to CENTER HOLE on front side of LOWER PULLEY BRACKET at base of REAR UPRIGHT using 1 - 2" bolt, 2 - washers and 1 - locknut. Tighten bolt.



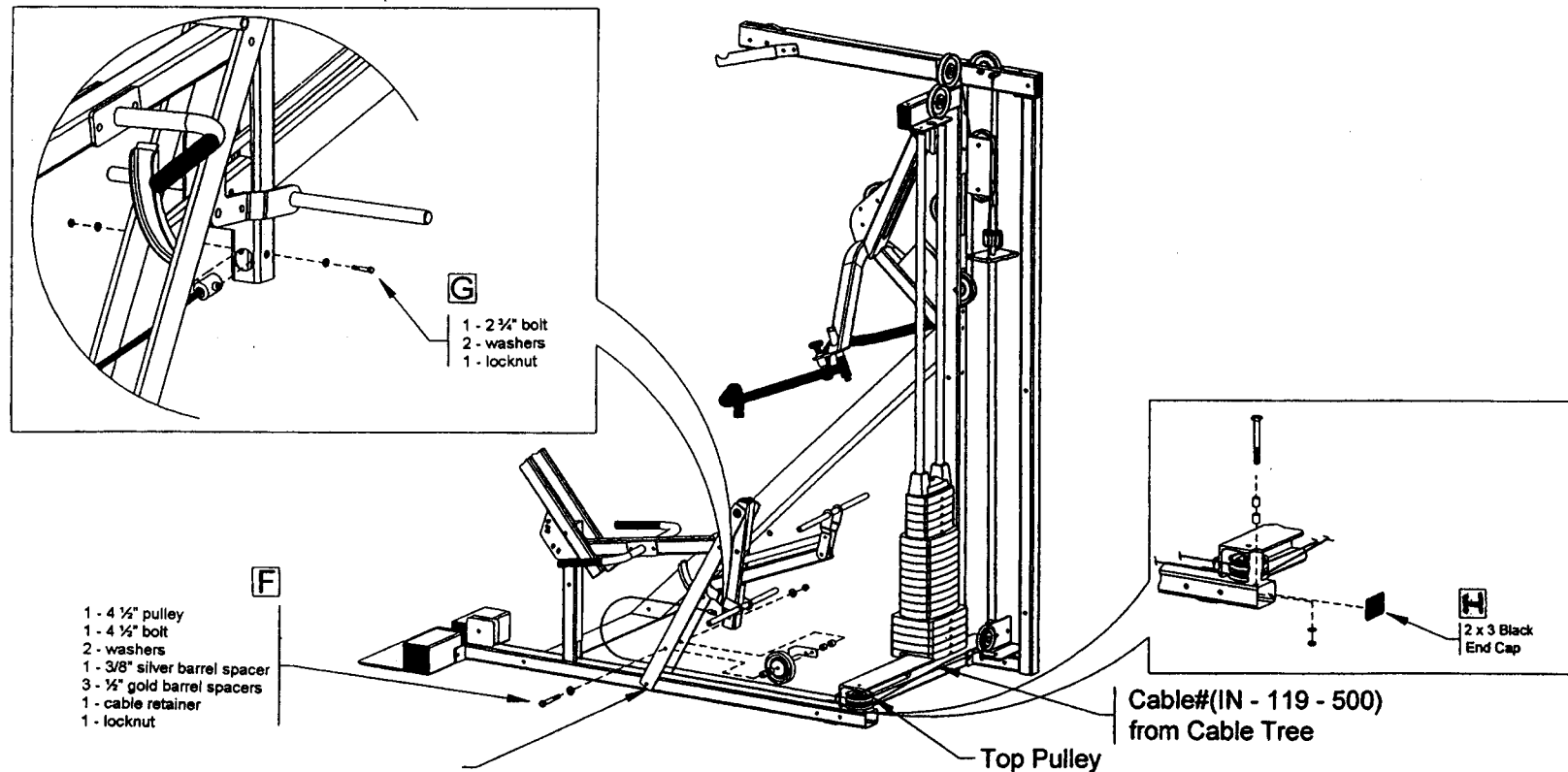
9. Cable Routing and Pulley Installation (cont.)

- C. Wrap Cable (KN-139-250) all around **BOTTOM PULLEY** at end of **SEAT UPRIGHT**, down between **UPRIGHT FLATS**, thru **SEAT UPRIGHT WINDOW** and between **PULLEY BRACKET** at end of **SEAT UPRIGHT**.
- D. Attach 1 - 3 1/2" Pulley to **PULLEY BRACKET** at end of **SEAT UPRIGHT** using 1 - 2" bolt, 2 - washers and 1 - locknut.
- E. Install 1 - spring clip in cable end using 1 - 1" buttonhead bolt, and 1 - thin nylock nut. Tighten bolt snug, still allowing rotation of spring clip.



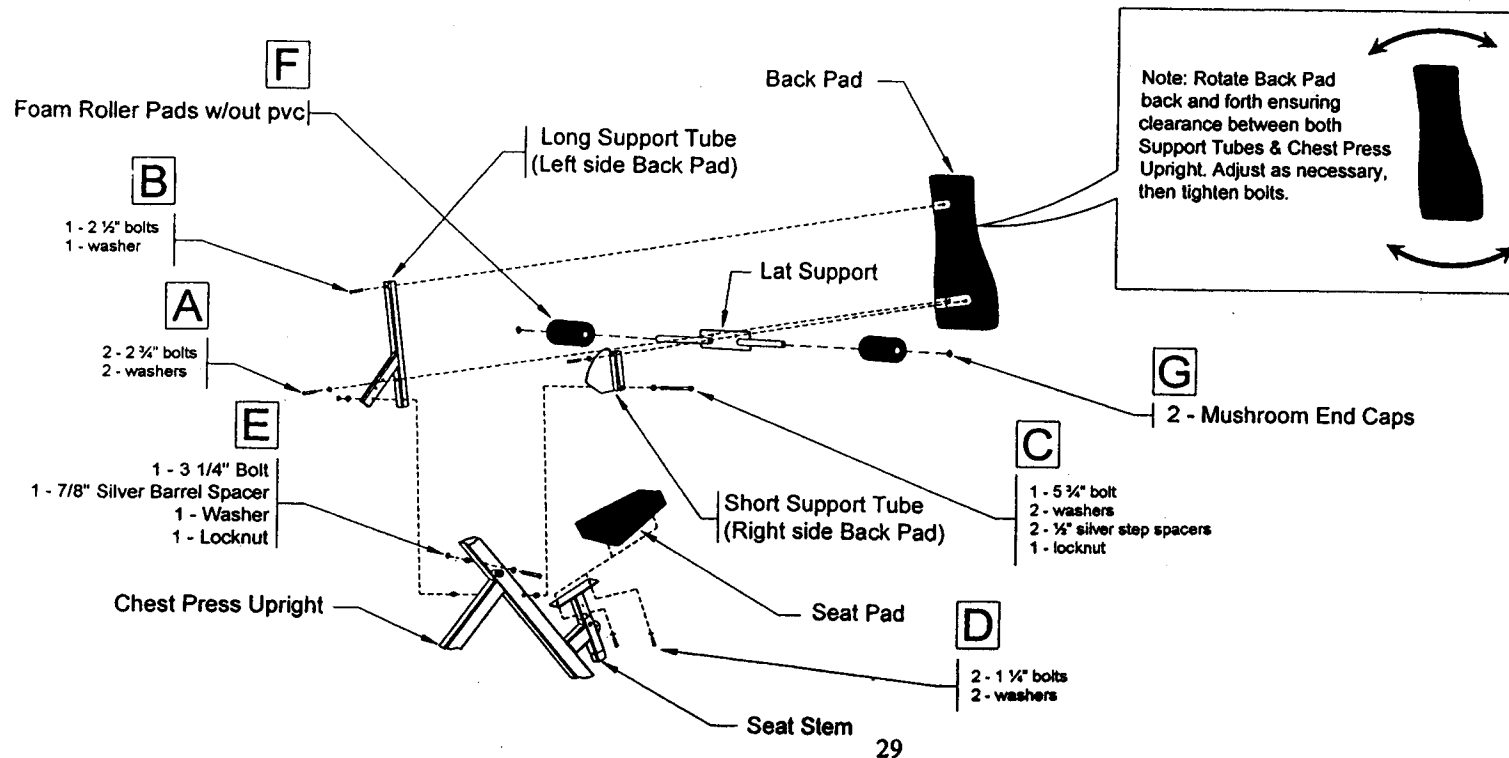
9. Cable Routing and Pulley Installation (cont.)

- F. Install 1 - 4 1/2" pulley to **UPRIGHT FLATS** using 1 - 4 1/2" bolt, 2 - washers, 1 - 3/8" silver barrel spacer, 3 - 1/2" gold barrel spacers, 1 - cable retainer and 1 - locknut. Do not tighten bolt.
- G. Wrap cable (IN-119-500) around **TOP PULLEY** at end of **SEAT UPRIGHT**, thru **UPRIGHT FLATS**, under and around pulley between pulley and cable retainer, and attach to lower end of **ROTATING ARM** using 1 - 2 3/4" bolt, 2 - washers and 1 - locknut. Tighten both bolts at this time.
- H. Install **2"x3" BLACK END CAP** on end of **SEAT UPRIGHT**.



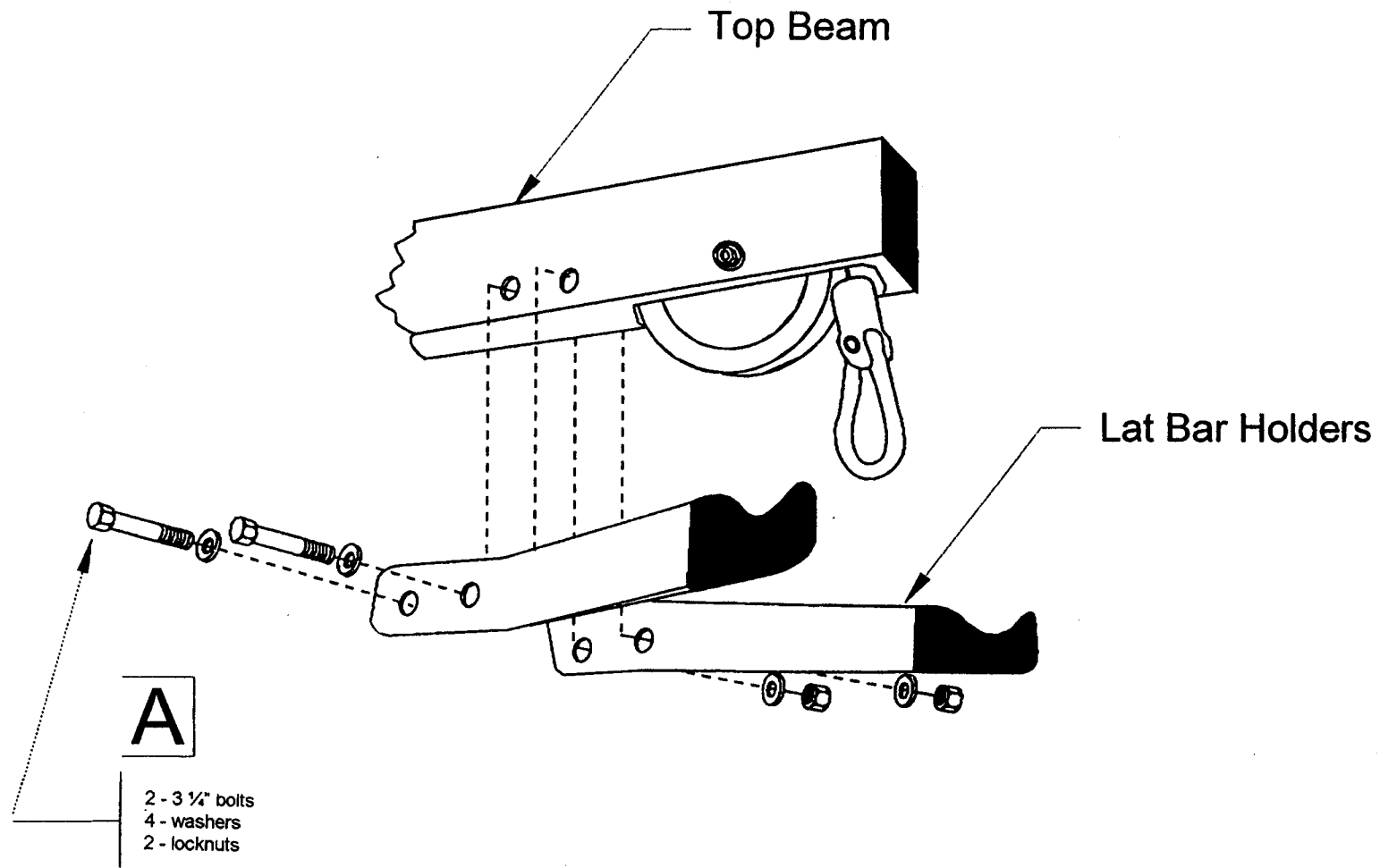
10. Installing Upholstery Chest Press Station

- Attach **LAT SUPPORT** and **LONG** and **SHORT SUPPORT TUBES** to bottom end of **BACK PAD** using 2 - 2 3/4" bolts and 2 - washers. Do not tighten.
- Attach top of **LONG SUPPORT TUBE** to **BACK PAD** using 1 - 2 1/2" bolt and 1 - washer.
- Attach **LONG SUPPORT TUBE** and **SHORT SUPPORT TUBE** to **CHEST PRESS UPRIGHT** using 1 - 5 3/4" bolt, 2 - washers, 2 - 1/2" silver step spacers and 1 - locknut.
- Attach **SEAT PAD** to **SEAT STEM** using 2 - 1 1/4" bolts and 2 - washers. (Slide **STEM** into **SEAT FRAME TUBE**.)
- Slide 1 - **FOAM ROLLER PAD** without inserts onto each side of **LAT SUPPORT**.
- Install 1 - **MUSHROOM END CAP** into each side of **LAT SUPPORT**.
- Tighten all bolts in steps 10A thru 10D.



11. Installing Lat Bar Holders Chest Press Station

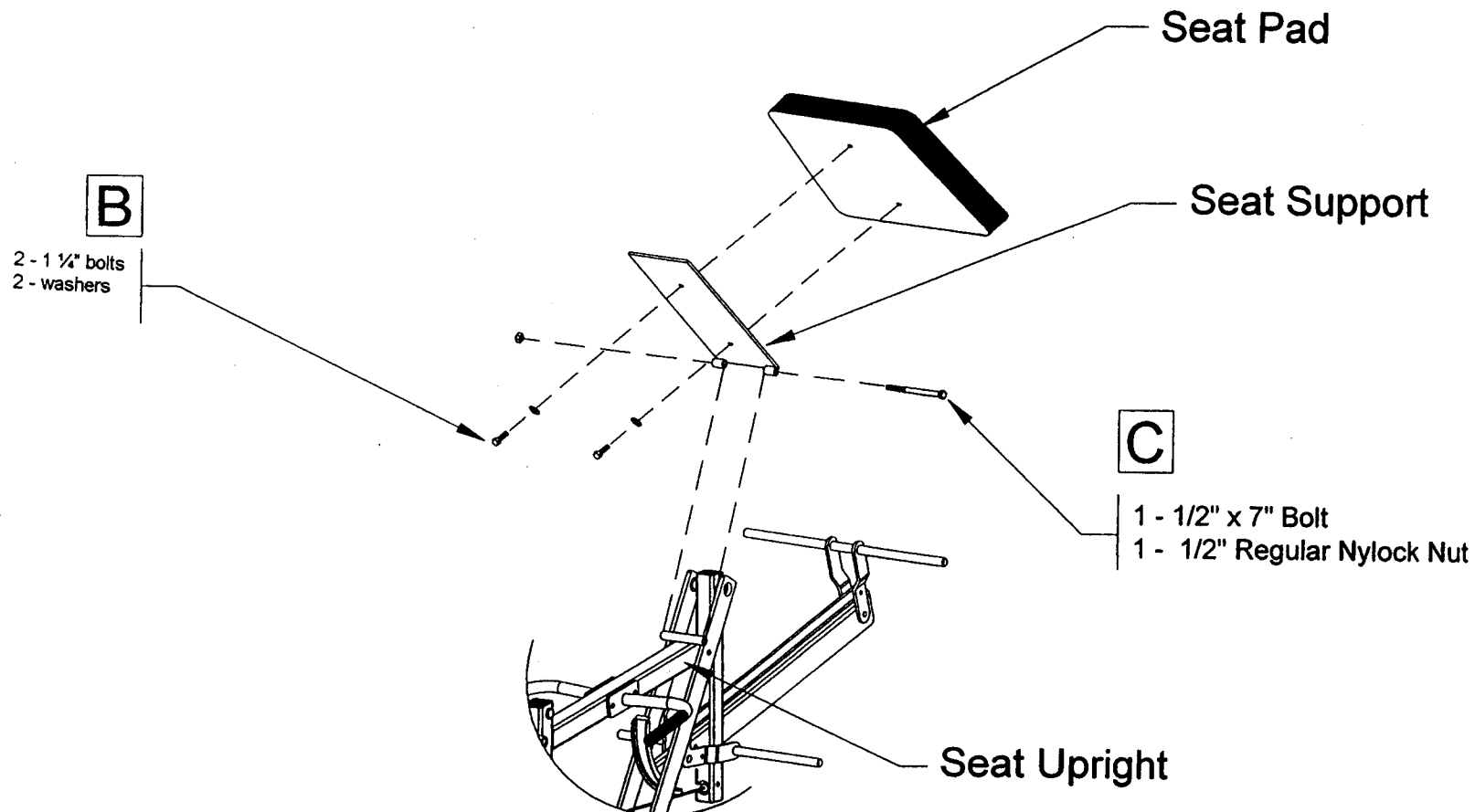
- A. At end of **TOP BEAM**, install **LAT BAR HOLDERS** using 2 - 3 1/4" bolts, 4 - washers, and 2 - locknuts. Tighten all bolts.



11. Installing Upholstery Leg Ext./Leg Curl Station

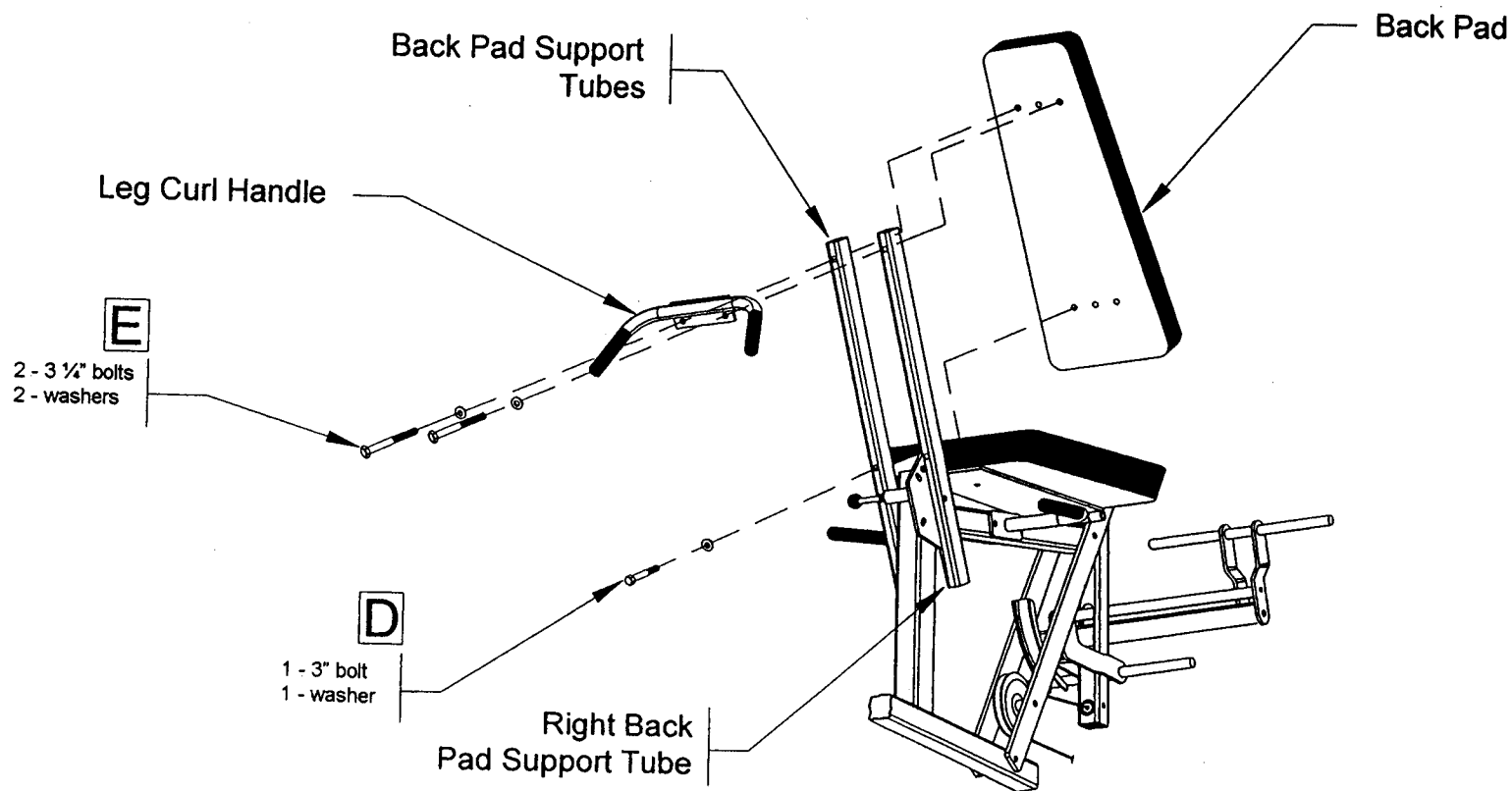
B. Attach **SEAT PAD** to **SEAT SUPPORT** using 2 - 1 1/4" bolts and 2 - washers.

C. Attach **SEAT SUPPORT** to **SEAT UPRIGHT** using 1 - 1/2" x 7" bolt and 1 - 1/2" regular nulock nut.



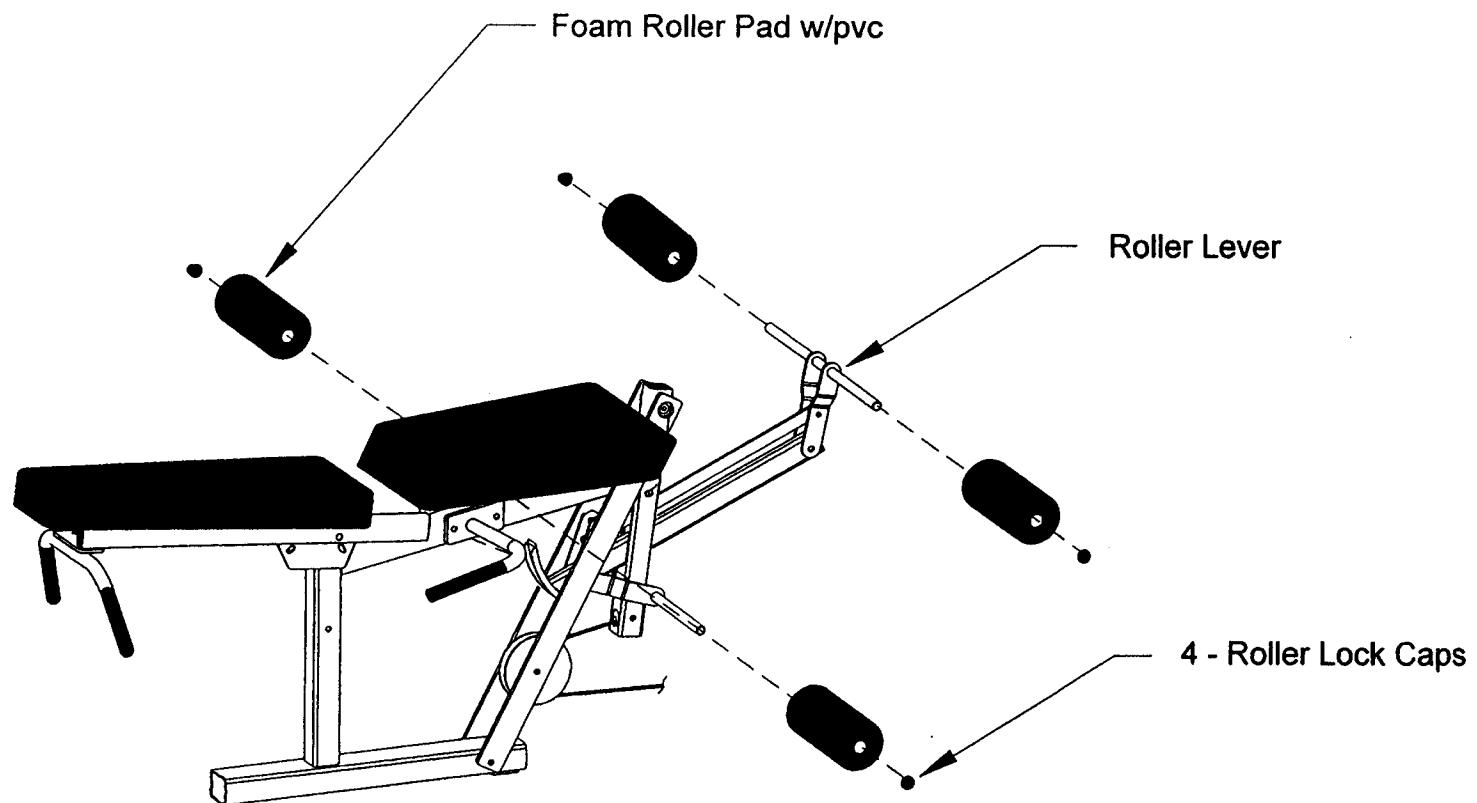
11. Installing Upholstery Leg Ext./Leg Curl Station (cont.)

- D. Attach lower section of **BACK PAD** to lower hole of left **BACK PAD SUPPORT TUBE** using 1 - 3" bolt and 1 - washer.
- E. Attach **LEG CURL HANDLE** to holes at top of **BACK PAD SUPPORT TUBES** and to top of **BACK PAD** using 2 - 3 1/4" bolts and 2 - washers. Tighten bolts firmly.



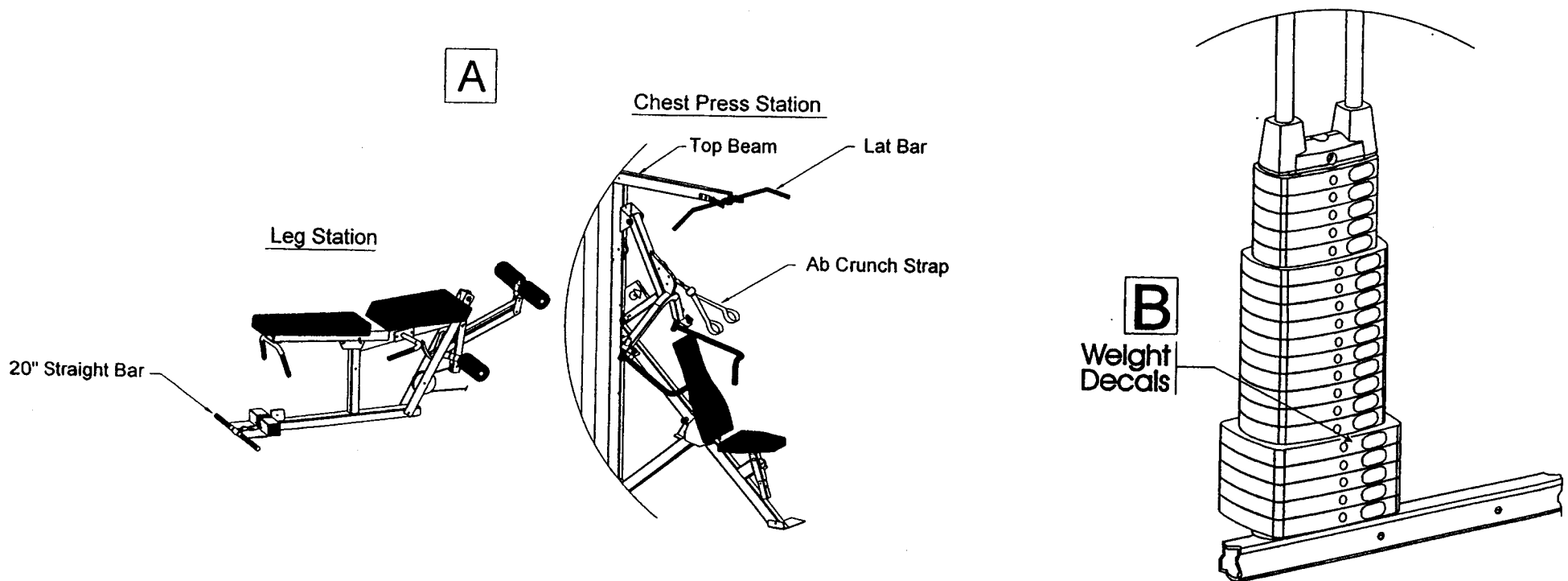
11. Installing upholstery Leg Ext./Leg Curl Station (Cont.).

F. Attach 4 – FOAM ROLLER PADS w/pvc to LEG CURL and LEG EXTENSION ROLLER LEVERS using 4 –roller lock caps.



12. Accessories.

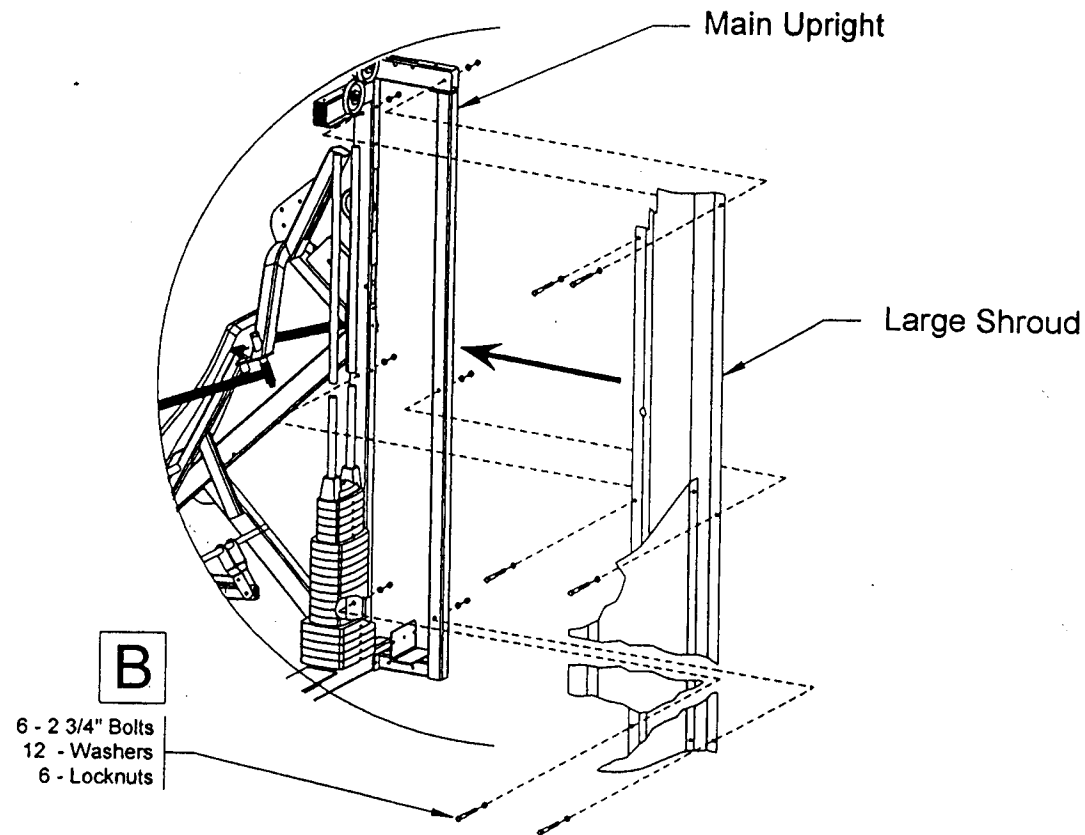
- A. Attach **LAT BAR** to spring clip at end of top beam, **AB CRUNCH STRAP** to spring clip on press arm, and **20" STRAIGHT BAR** to spring clip on leg station.
- B. Adhere all 1 through 20 numbered stickers to the front surface of the weight plates vertically aligned about 1 1/2" from the weight pin holes.



13. Installation of Small and Large Shroud

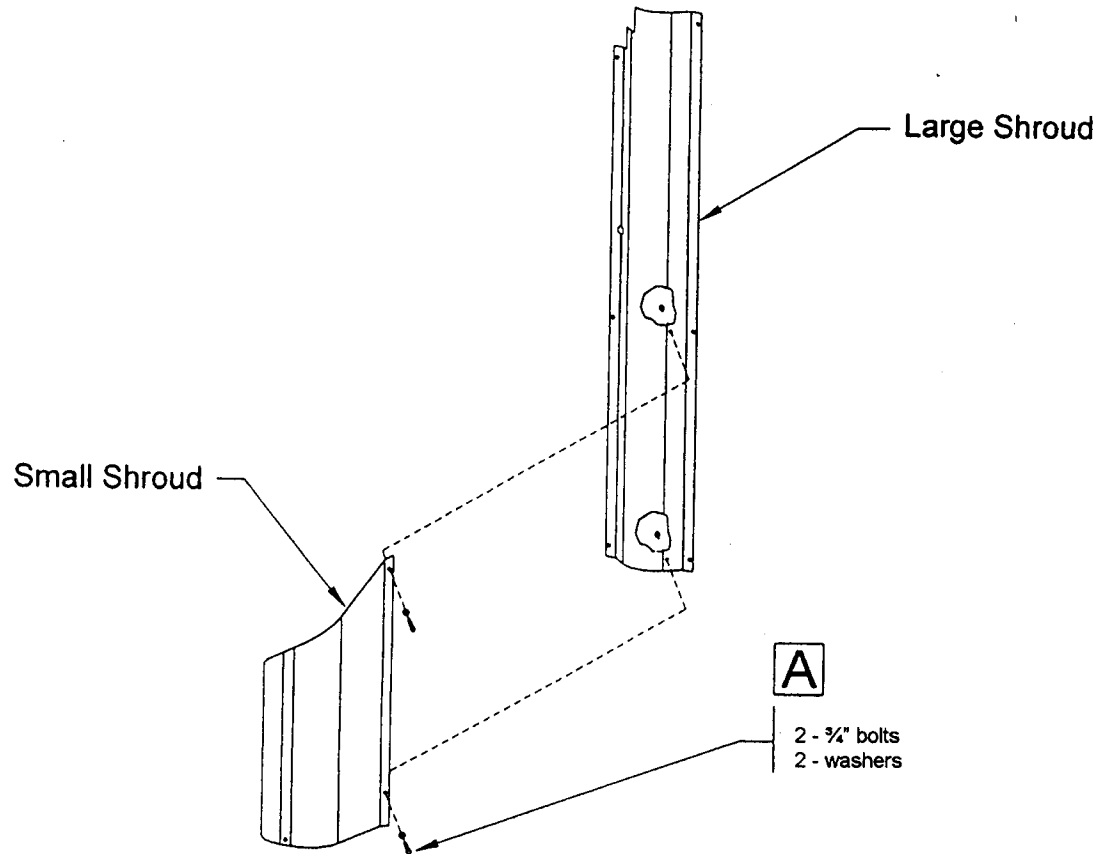
Note: When installing LARGE SHROUDS ensure that all bolts go thru MAIN UPRIGHT, from weight stack side for ease in LEG PRESS installation.

A. Slide **LARGE SHROUD** into place on **MAIN UPRIGHT** and attach using 6 - 2 3/4" bolts, 12 - washers and 6 - locknuts. Leave bolts finger tight until step 13D.



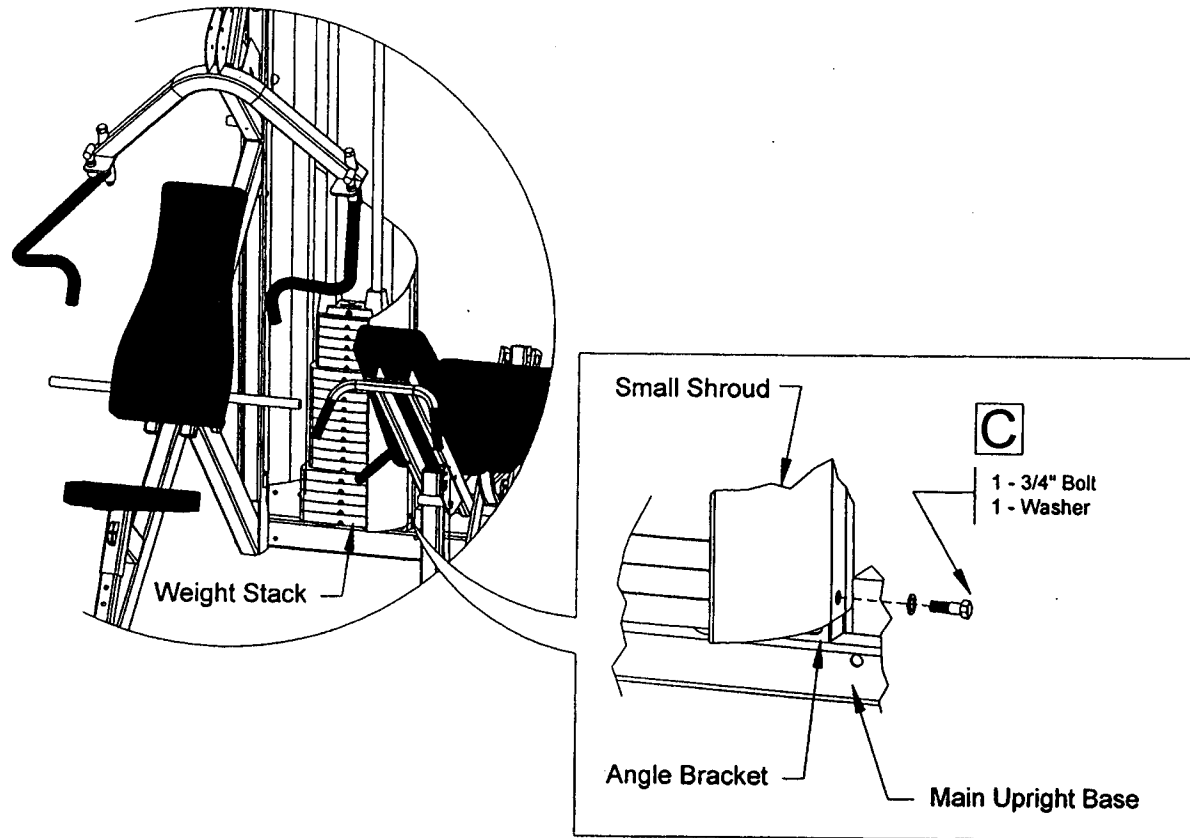
13. Installation of Small and Large Shroud

B. Attach **SMALL SHROUD** to **LARGE SHROUD** using 2 - 3/4" bolts, and 2 - washers.



13. Installation of Small and Large Shroud.

- C. Attach **SMALL SHROUD** to **ANGLE BRACKET** located on **MAIN UPRIGHT BASE** adjacent to **WEIGHT STACK** using 1 - 3/4" bolt, 1 - washer. Do not tighten.
- D. Tighten bolts attaching **SMALL SHROUD** to **LARGE SHROUD**.

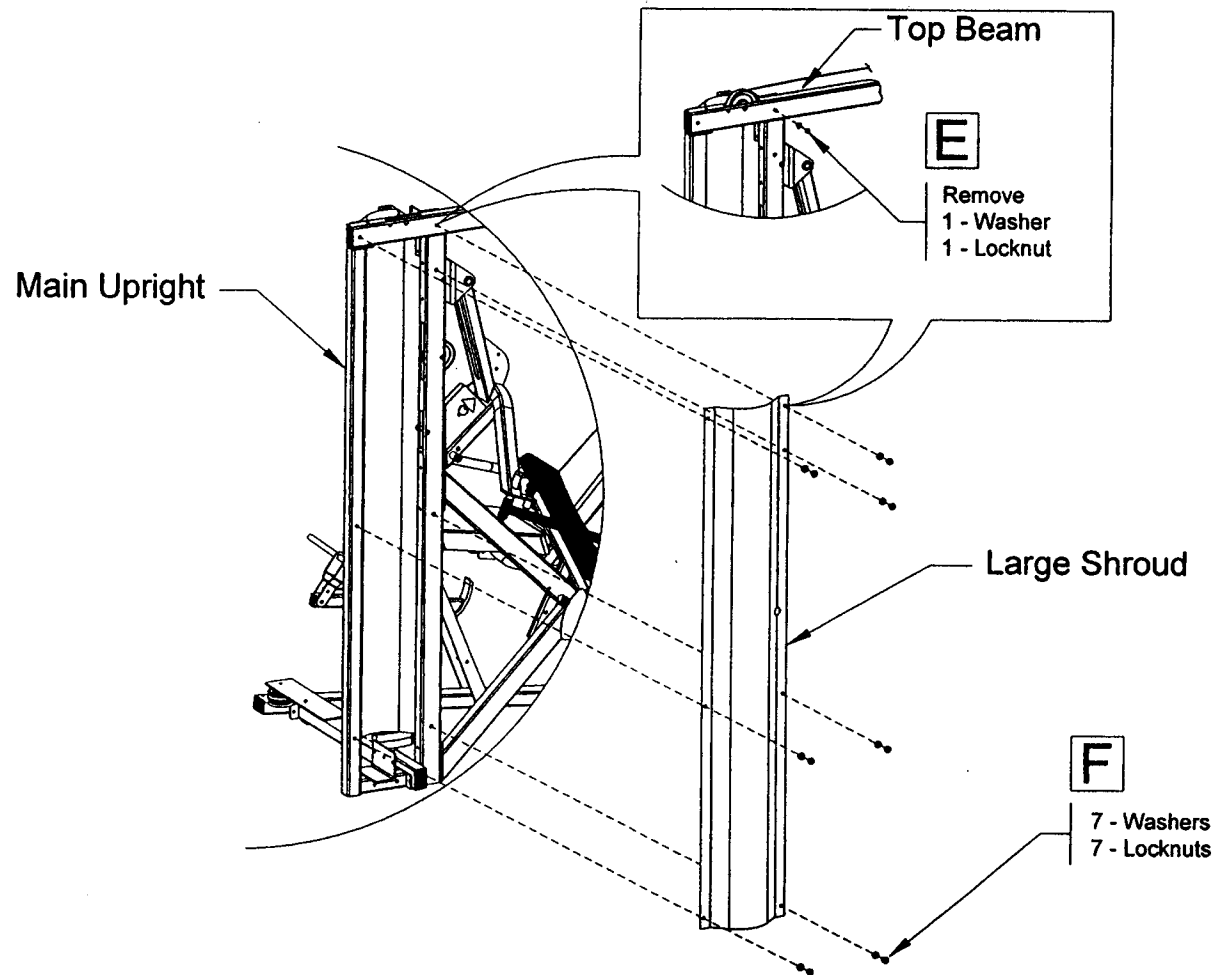


13. Installation of Small and Large Shroud.

Note: Use caution in following step 13D, to ensure that TOP BEAM does not rotate off top of MAIN UPRIGHT.

E. Remove 1 - washer and 1 - locknut at top of MAIN UPRIGHT.

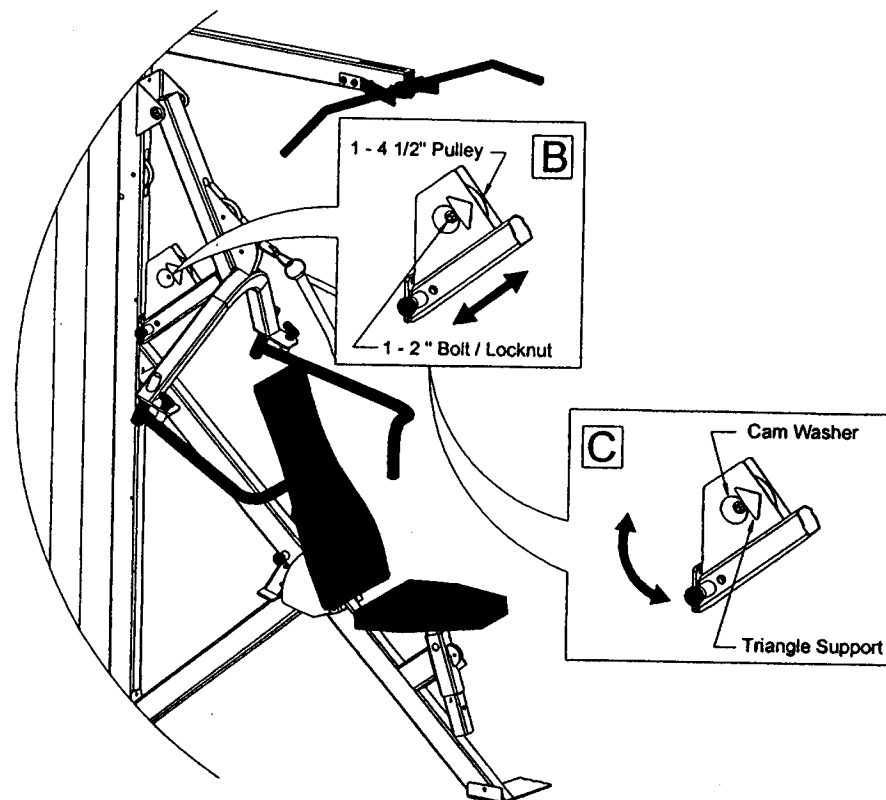
F. Install **LARGE SHROUD** to outside of machine using 7 - locknuts and 7 - washers. Tighten bolts.



14. Cable Adjustment Chest Press Station.

Note: Only refer to this section if the "CAP PLATE" does not rest squarely on the top weight of the weight stack or if excess slack is encountered in the cable.

- Once the **MALIBU** is completely assembled, loosen 1 – 2" bolt located on the pre-stretch slider tube flats enough so that **PULLEY** in between the flats is free to slide back & forth.
- Move the bolt and pulley so that all slack is removed from the cable. Insure that the **WEIGHT PIN** is free to engage in all weight plate and selector stem locations.
- Once proper cable tension is established, lock pulley in place by rotating **CAM WASHER** so that it rests against the **TRIANGLE SUPPORT** and retightening bolt firmly from side opposite the **CAM WASHER**.

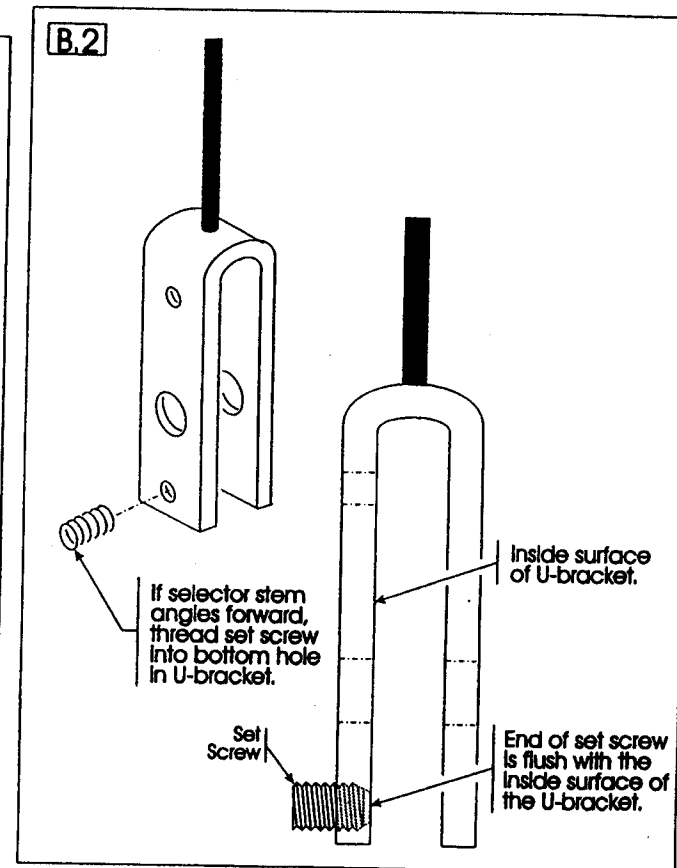
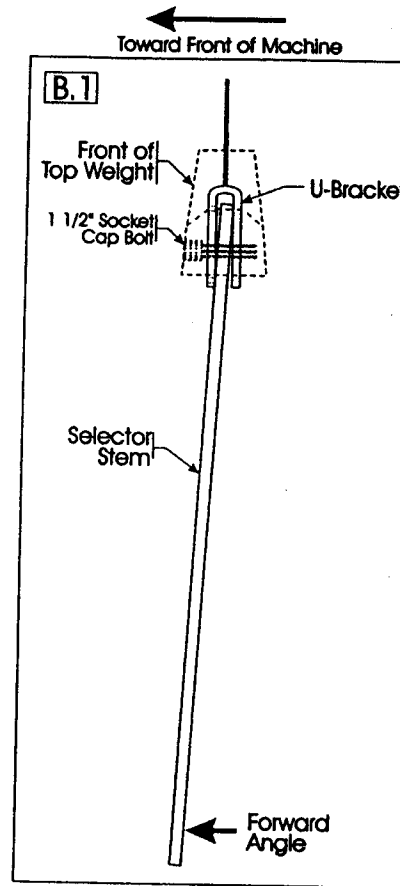


15. Selector Stem Adjustments.

NOTE: These steps are designed to prevent the selector stem from contacting the inside of the weight stack plates when the machine is in use. Step A checks the angle of the selector stem. If the stem does not contact the inside of the weight plates during use, the assembly of the machine is complete. If contact occurs during use and the stem angles forward toward the front of the machine, follow step B. If contact occurs and the stem is angled backward, follow step C.

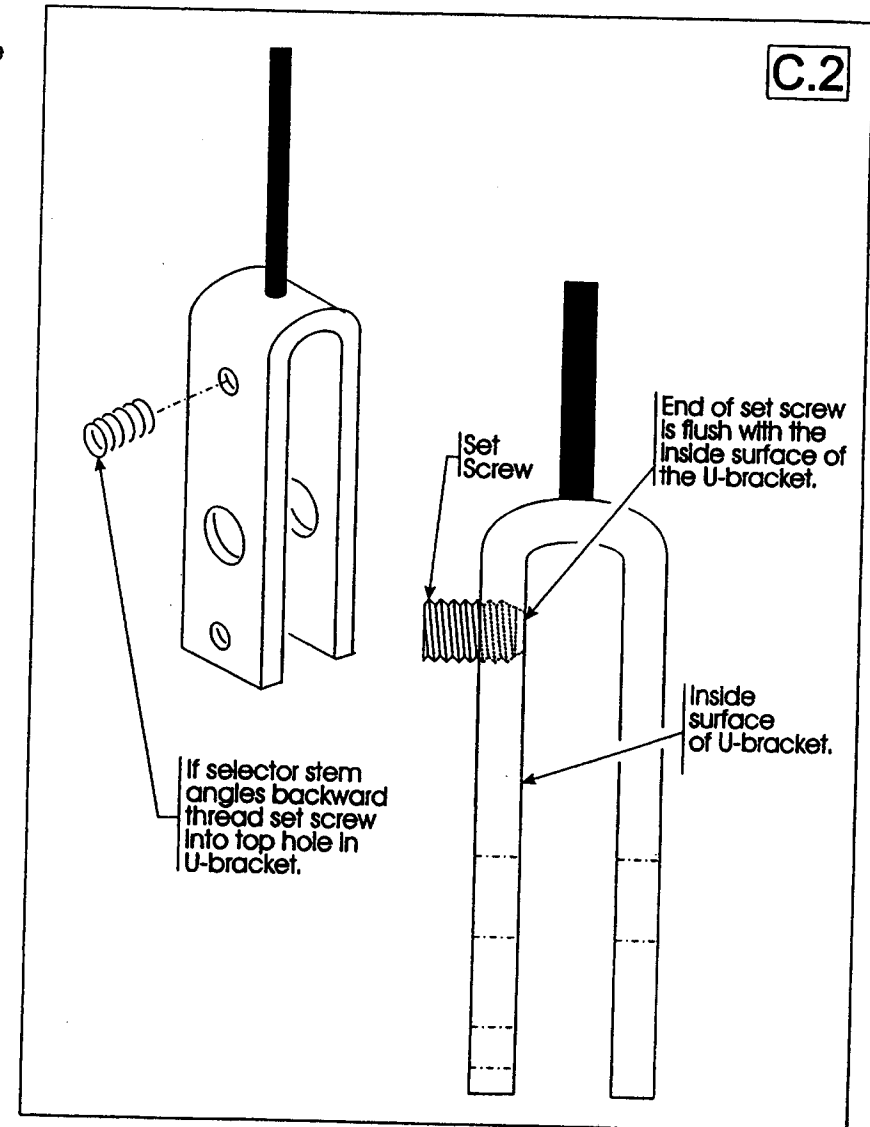
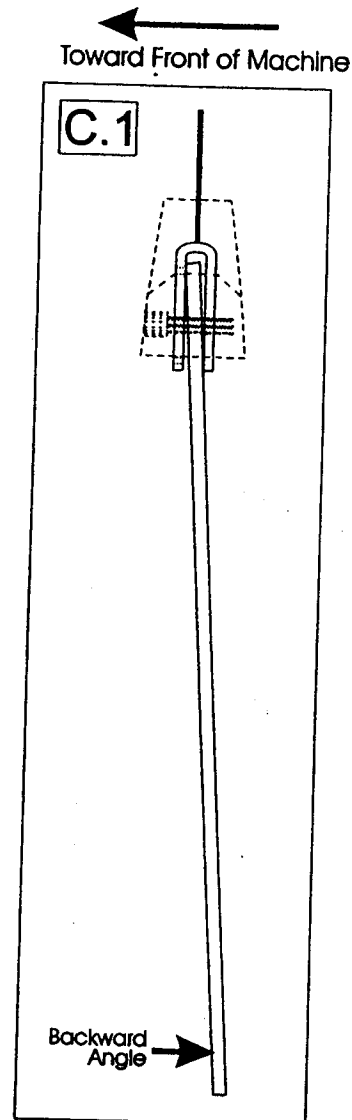
NOTE: If removal of cable clamp from stem and top weight is necessary, be sure to retain cable to prevent it from retracting into shroud.

- A. Remove the weight selector pin from the stack. Move the appropriate exercise member until the bottom end of the selector stem is clear of the weight stack. Observe positioning of the stem.
- B. If the selector stem is angled forward causing contact with the inside of the weight stack during use (see illustration B.1), perform the following steps:
 1. Loosen socket cap bolt in front of top weight (do not disassemble completely).
 2. Thread allen head set screw into hole closest to the bottom of the weight stack U-bracket and turn clockwise until the end of the screw is flush with the inside surface of U-bracket (see illustration B.2).
 3. Turn set screw 1/2 turn clockwise beyond the position of the screw in step B.2.
 4. Retighten socket cap bolt.
 5. Retest movement of selector stem inside weight stack to determine if selector stem continues to contact inside of weight stack.
 6. If stem continues to make contact, repeat steps B.1, B.3, B.4, and B.5, until problem is solved.



15. Adjustments (Continued).

- B. If the selector stem is angled backwards (see illustration C.1), perform the following steps:
1. Completely disassemble TOP WEIGHT, SELECTOR STEM, and U-BRACKET.
 2. Thread allen head set screw into hole closest to top of weight stack U-bracket and turn clockwise until the end of the screw is flush with the inside surface of the U-bracket (see illustration C.2).
 3. Turn set screw 1/2 turn clockwise beyond the position of the screw in step C.2.
 4. Reassemble top weight, selector stem and U-bracket. Retighten socket cap bolt.
 5. Retest movement of selector stem inside weight stack to determine if selector stem travels without making contact with inside of weight stack.
 6. If stem continues to make contact, repeat steps C.1, C.3, C.4, and C.5 until problem is solved.



Residential Equipment Limited Warranty

Precor Incorporated Warrants that all new Precor products are free of manufacturing defects in workmanship and materials. Parts repaired or replaced under the terms of this warranty will be warranted for the remainder of the original warranty period only. This warranty becomes effective at the invoice date of the original purchase.

Motorized Treadmills and Elliptical Fitness Crosstrainers

Labor is covered for a period of one year, parts are covered for a period of three years plus a lifetime frame weld warranty covering parts-only repair or replacement parts. (Labor is not covered on frame replacement after one year.)

Products (StretchTrainer, Strength Equipment - formerly Pacific Fitness) other than Elliptical Fitness Crosstrainer and Motorized Treadmills (except options)

StretchTrainer: Labor is covered for a period of 90 days, parts are covered for a period of one year plus a lifetime frame weld warranty covering parts-only repair or replacement parts. (Labor is not covered on frame replacement after one year.)

Strength Products (For products manufactured after August 1, 1999): This is a parts warranty.

- Frame & Welds:** Defective parts pertaining to frame structure, including all welded assembly parts, will be warranted for Lifetime.
- Bearings, Guide rods, Cams, Pulleys, Belts, Cables, Hand grips, & Miscellaneous parts** will be warranted for a period of three years.
- Upholstery** will be warranted for a period of three years. A **three month warranty** applies to Naugahyde upholstery.

Return Policy: In the event, service is required on a Precor Strength Product/Pacific Fitness product during the warranty period, Precor will require proof of purchase. Claims should be made to Precor Customer Support. Purchaser is responsible for all transportation and insurance costs, on returned or replace equipment, or parts to and from the Precor Plant. Purchaser also assumes any costs associated with the disassembling or reassembling of the replacement parts. **WARRANTY BECOMES VOID IF PRECOR FINDS THE DEFECT A RESULT OF INCORRECT INSTALLATION, MISUSE, LACK OF PROPER MAINTENANCE, OR ANY MODIFICATION NOT APPROVED BY PRECOR.**

Options / Accessories / Battery-powered or Self-Operated Devices

Many options or accessories have components that are connected internally or mounted inside the electronic console. The following guidelines determine the warranty for these components: If the internal components are installed by the factory or by an authorized dealer as part of the original sale and delivery, they have a warranty that is identical to the warranty of the equipment in which they are mounted. If the internal components are not installed by the factory or by an authorized dealer as part of the original sale and delivery, they have a 90 days parts and labor limited warranty. All components that are not internally connected have a 90 days parts only limited warranty. Satisfactory proof of purchase is required in all cases.

PRECOR'S SOLE LIABILITY IS LIMITED TO REPAIR OR REPLACEMENT OF PARTS ACCORDING TO THE TERMS AND CONDITIONS OF THESE LIMITED WARRANTIES, AND ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED TO THE DURATION OF THE ABOVE WRITTEN WARRANTIES. IN NO EVENT WILL PRECOR OR THE SELLING DEALER BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES SUCH AS INCONVENIENCE, COMMERCIAL LOSS, LOST PROFITS OR DAMAGE TO OTHER PROPERTY.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Fill out and keep this portion for your records.

Purchased From

Phone Number

Product/Model

Serial # Serial number is located on the shipping box and on the product.

Effective 01 Oct. 99

P/N 36287-106

Conditions

This warranty is valid only in accordance with the conditions set forth below.

- Warranty applies to the Precor product only while A) it remains in the possession of the original purchaser and proof of purchase is demonstrated, B) it has not been subjected to accident, misuse, abuse, improper service, or non-Precor modification and C) claims are made within the warranty period.
- Warranty of all Precor products applies to residential use only (unless specifically stated by the factory, in writing, to be warranted for commercial use) and is void when products are used in a non-residential environment, or installed in a country other than where sold.
- This warranty does not cover damage or equipment failure caused by residential wiring not in compliance with electrical codes or Precor owner's manual specifications, or failure to provide reasonable and necessary maintenance as outlined in the owner's manual.
- During the labor period Precor compensates Servicers for warranty trips within their normal service area to repair motorized treadmills, elliptical fitness crosstrainers, and E/L products at the customer's location. You may be charged a trip charge outside the service area, or for on-site warranty repairs on some equipment within the service area.
- Precor Limited Warranty service may be obtained by contacting the authorized dealer from where you purchased the equipment or contacting a Precor Factory Authorized Service Center, or call 1-800-4-PRECOR (1-800-477-3267).
- Except in Canada, Precor does not pay labor outside the United States. Equipment limited warranty is void when equipment is installed in a country other than where sold. For specific warranty details, contact a local Precor dealer.

This Limited Warranty shall not apply to:

- Software (PROM) limitations or corrections.
- Batteries or other consumables, or cosmetic items, grips, seats, labels, or wheels.
- Repairs performed on Precor equipment missing a serial number or with a serial tag that has been altered or defaced.
- Service calls to correct installation of the equipment or to instruct owners on how to use the equipment.
- Pick-up, delivery, or freight charges involved with repairs.
- Any labor costs incurred beyond the applicable labor warranty period.

Please fill out the Warranty Registration and mail it to Precor.

Residential Equipment Limited Warranty

Thank you for purchasing a PRECOR product. In order that we may continue to serve you in the future, please take a few minutes to complete and return this warranty registration.

The undersigned hereby acknowledges receipt of the Precor Limited Warranty and affirms that the date of purchase was 20___. Further, that the undersigned has read and understands the conditions and terms of the Precor Limited Warranty in its entirety. For your protection, complete the Precor Limited Warranty registration card within 10 days from date of purchase and mail it to Precor. In the event of a safety modification or for other reasons Precor might deem necessary, we will contact you directly.

Name of Facility

Contact Person

Phone Number

Address

City

Purchased From

City

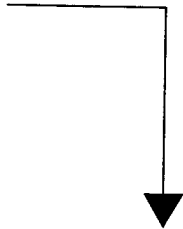
Serial #

Purchaser's Signature

Serial number is located on the shipping box and on the product.

Please detach and return this portion.

Please fill out the Warranty Registration and mail it to Precor.



Malibu Specifications

Length: 80 inches (203 cm)

Height: 83 inches (211 cm)

Width: 72 inches (183 cm) Leg press option adds 14 inches (36 cm)

Shipping weight: 492 lbs. (224 kg)

Warranty Registration Card

PRECOR
USA
Precor Incorporated
P.O. Box 3004
Bothell, WA USA 98041-3004

PRECOR^{USA}

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Precor is widely recognized for its innovative, award winning designs of exercise equipment. Precor aggressively seeks U.S. and foreign patents for both the mechanical construction and the visual aspects of its product design. Any party contemplating the use of Precor's product designs is hereby forewarned that Precor considers the unauthorized appropriation of its proprietary rights to be a very serious matter. Precor will vigorously pursue all unauthorized appropriation of its proprietary rights.

Literature Kit# 41911-101
Owner's Manual# 41910-101
Warranty Card# 36287-106
Exploded Views# 41829-101
Effective date: Sept. 25, 2000

PLACE
STAMP
HERE